

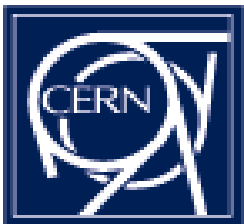
*LHC Project Workshop
Chamonix XIV
Geneva, 17-21 January 2005*

LHC Aperture and Commissioning of the Collimation System

Stefano Redaelli

with

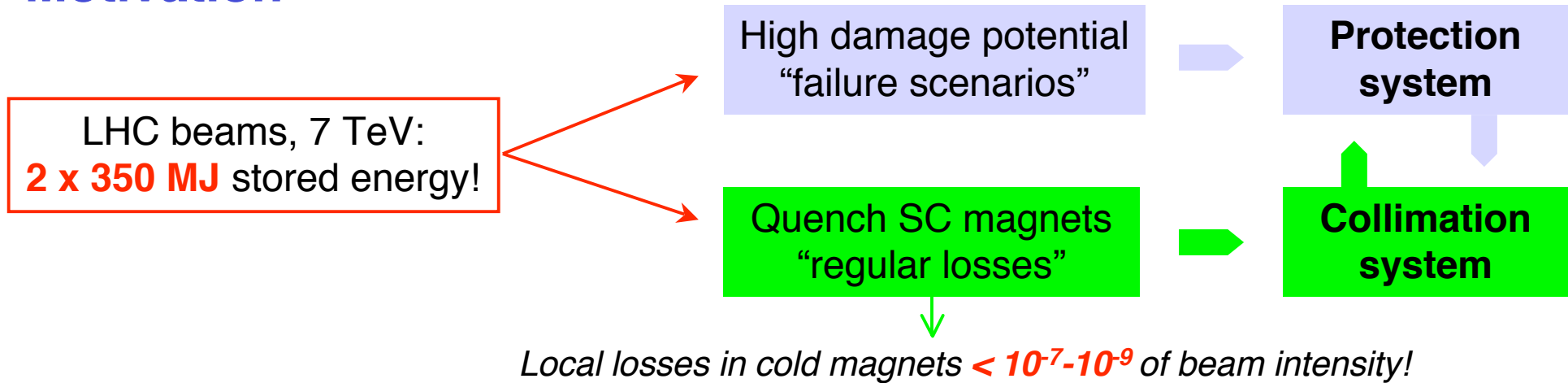
Ralph Assmann and Guillaume Robert-Demolaize



*CERN
AB - ABP - LOC
Switzerland*



Motivation



How do we prevent particles from touching the aperture?

1. **Good aperture design!** → *Leave enough space to the beam!*
2. **Efficient collimation system!** → *Clean-up the beam halo!*
3. Additional local protection → *Shade sensitive equipment!*

→ The cleaning system is **not perfect** and hence we must understand:

- ⇒ *How many particle escape?*
- ⇒ *Where are they lost in the ring?*
- ⇒ *Can they quench the magnets?*

} *Take correction actions before it is too late...*

Overview of my talk

1. The LHC aperture

- Design criteria for the LHC aperture
- Aperture bottlenecks
- Dependence on optics parameters

2. Loss maps around the LHC ring

- Tools for halo tracking and loss maps
- Loss maps for a perfect optics
- Effect of optics imperfections

3. Collimator test at the SPS

- Measurement with beam at the SPS
- What have we learnt?

4. Conclusion

The design of the LHC aperture:

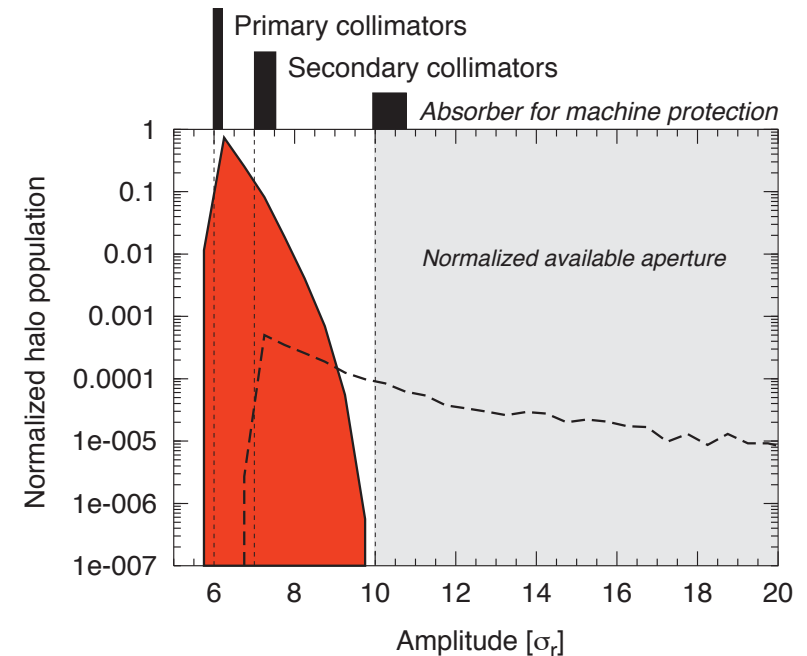
Secondary beam halo should not touch the mechanical aperture inner wall!

JB. Jeanneret et al, LHC Proj Note 111, 1997

LHC design values:

X / Y aperture (1D)	=	8.4 σ
Radial aperture	=	9.8 σ

*... this ensures a geometrical acceptance of **10 σ** for the circulating beams!*



R. Assmann, ChamonixXII, 2003

Design of ring aperture takes into account (simplified linear model based on the Twiss functions):

Mechanical tolerances (manufacturing + alignment)

→ **1.0 - 2.5 mm**

Allowance $\delta p/p$ (chromatic sweep, on top of bucket width)

→ **0.05 %**

Separation/crossing schemes (IR's only)

→ **≤ 15 mm (D1)**

Spurious dispersion

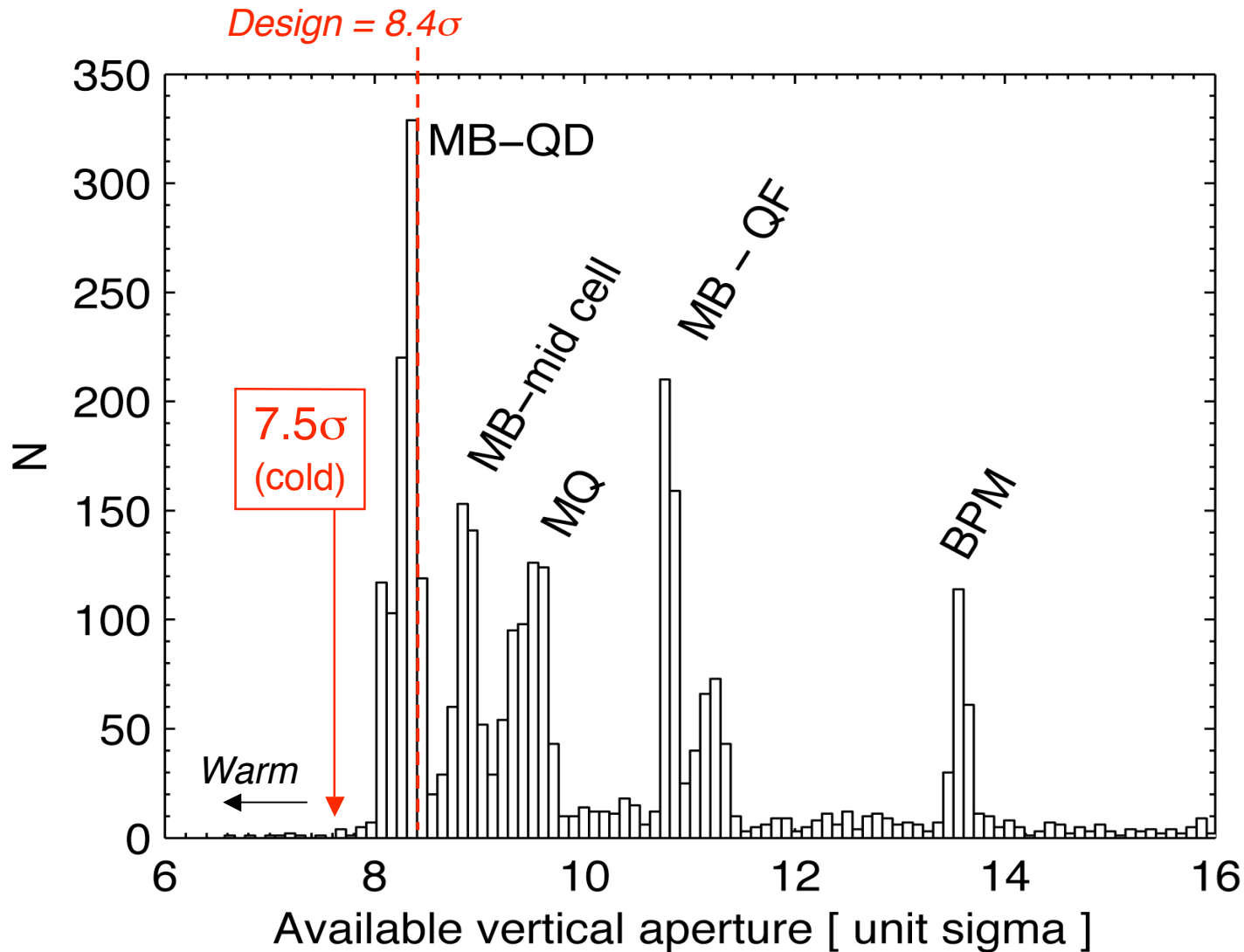
→ **27% of spurious normalized D_x**

{ Closed orbit (radial)
Beta beating ($\delta\beta/\beta$)

→ **4 mm (3 mm at triplets)**

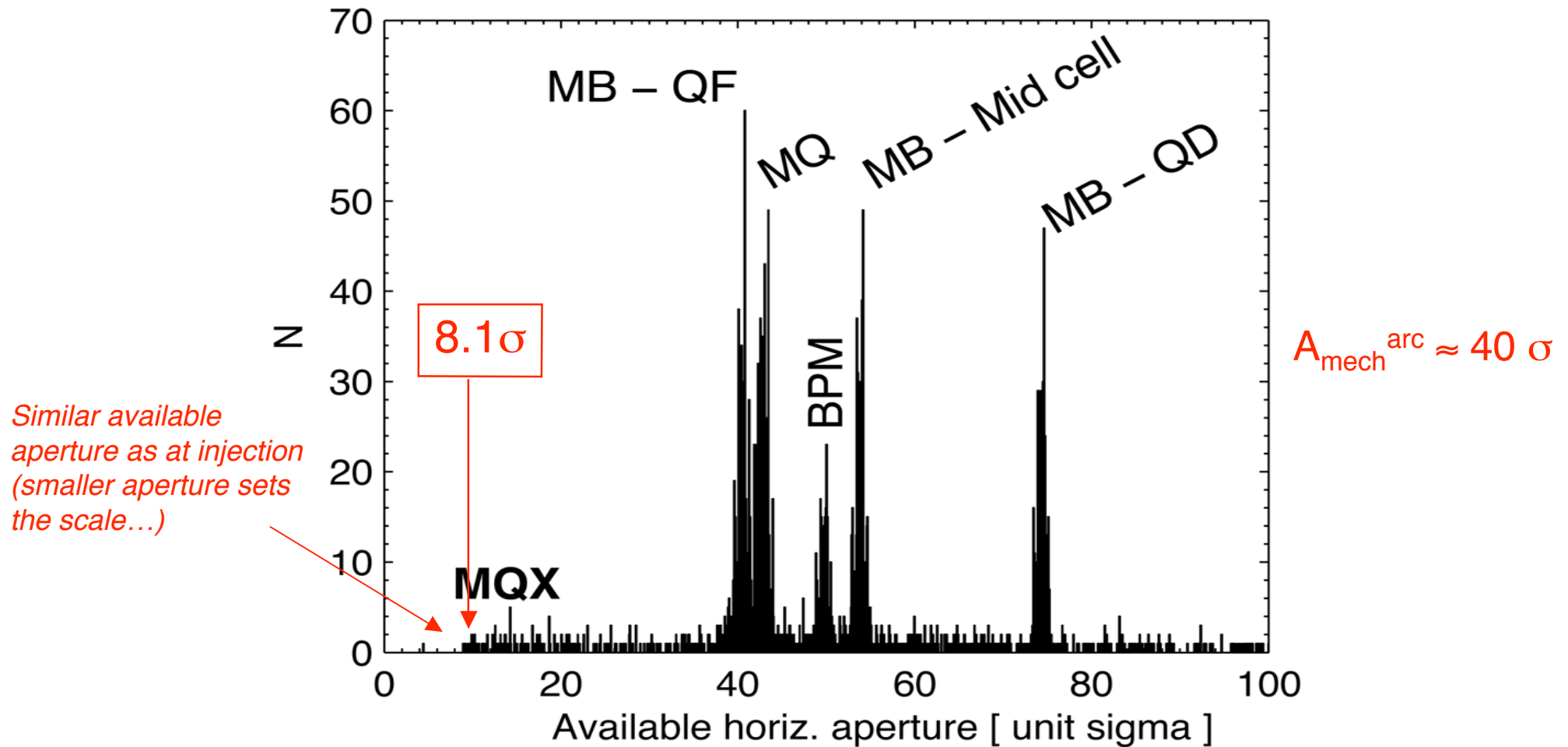
→ **20 %**

Distribution of available aperture at injection (450 GeV)



The **ARCs** are the aperture bottlenecks at injection: $A_{\text{mech}}^{\text{min}} \approx 7.5 \sigma$

Distribution of available aperture at collision (7 TeV)



The triplets ($\beta \approx 4500$ m) are the aperture bottlenecks at 7 TeV: $A_{\text{mech}}^{\text{min}} \approx 8.1\sigma$
 (only for $\beta^* = 0.5$ m)

β -beat versus closed orbit

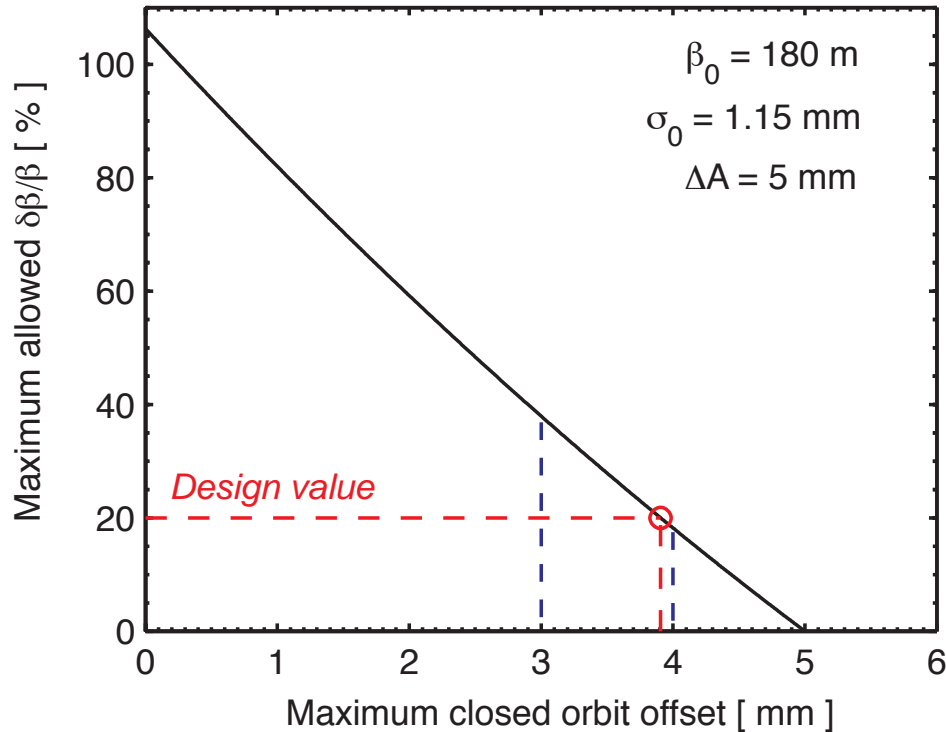
$$\Delta A = n_c \Delta \sigma^{\beta\text{-beat}} + \Delta^{\text{CO}}$$



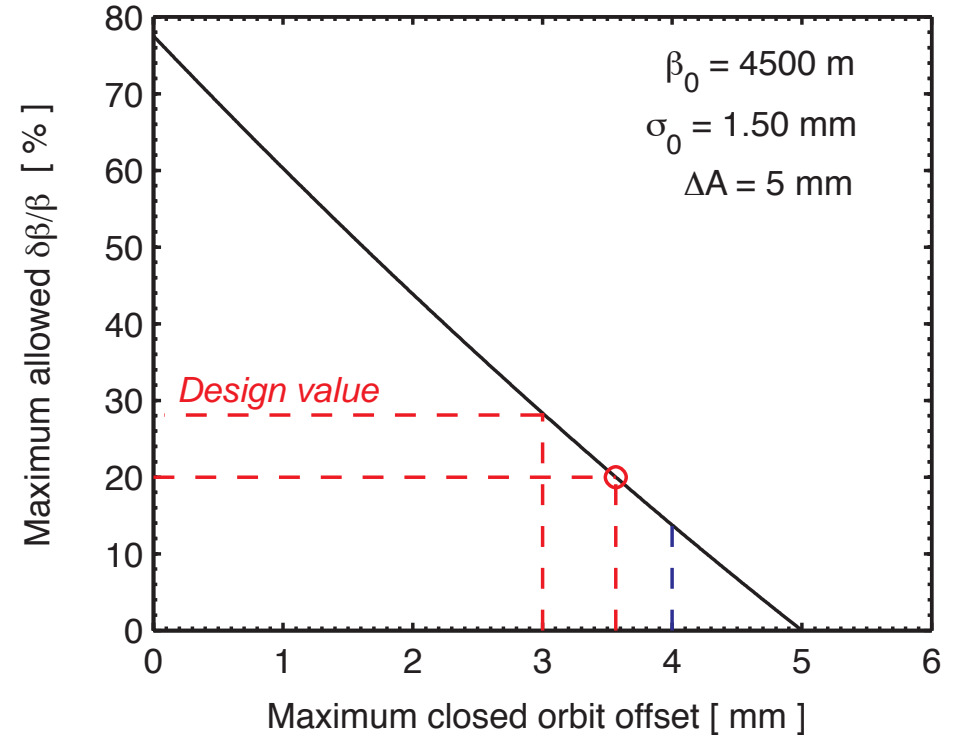
$$\left(\frac{\Delta\beta}{\beta_0}\right)_{\text{allowed}} = \left[\frac{\Delta A - \Delta^{\text{CO}}}{n_c} + \sigma_0 \right]^2 \frac{1}{\sigma_0^2} - 1$$

ΔA *allocated margin*
 $\Delta\sigma^\beta$ *size variation from $\delta\beta/\beta$*
 Δ^{CO} *local closed orbit error*
 $n_c=10$ *number of sigma*

At 450 GeV: **ARCs** ($\Delta^{\text{CO}} = 4$ mm)



At 7 TeV: **Triplets** ($\Delta^{\text{CO}} = 3$ mm)



1. The LHC aperture

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2. Loss maps around the LHC ring

- **Tools for halo tracking and loss maps**
- **Loss maps for a perfect optics**
- **Effect of optics imperfections**

3. Collimator test at the SPS

- Measurement with beam at the SPS
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Tools for halo tracking and loss maps

Halo generation and tracking done with SixTrack + K2 (R. Assmann, G. Robert-Demolaize)

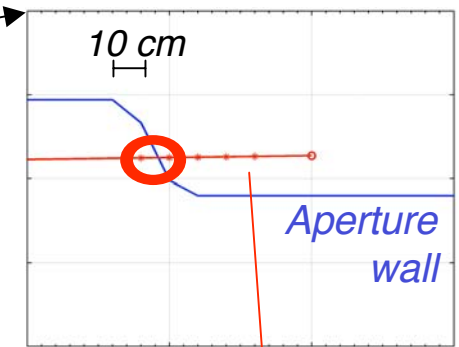
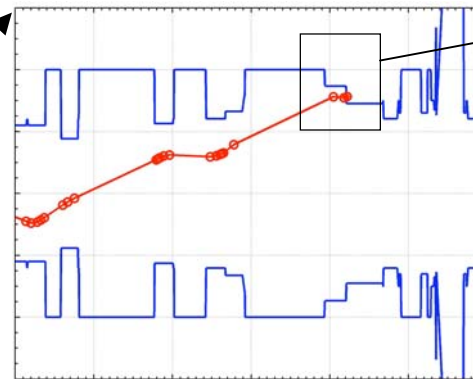
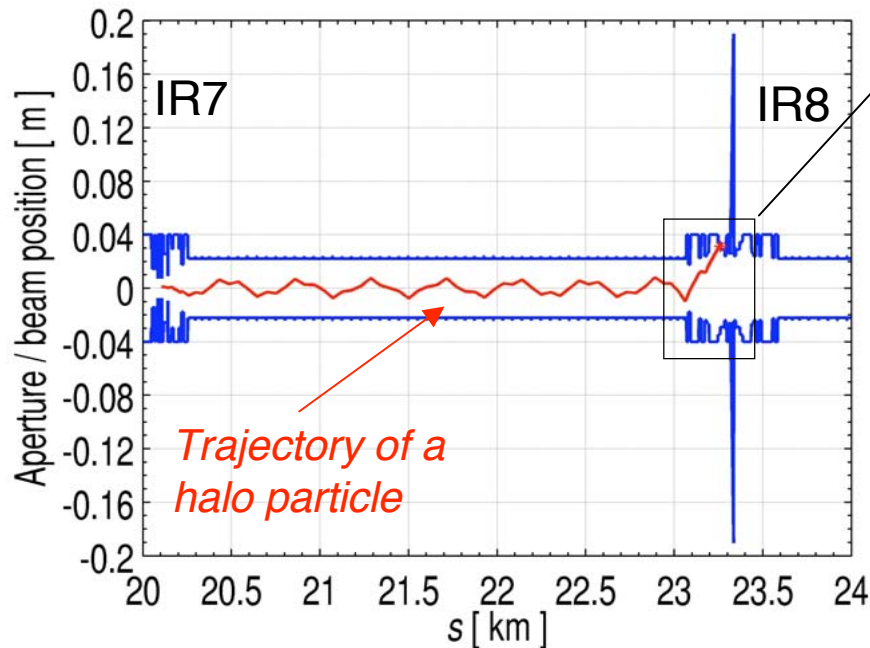
Halo production in the two stage collimation system (LHC optics V6.5) and multi-turn tracking of secondary and tertiary halos ($\delta E/E$, ...)

Trajectories of secondary and tertiary halo part's

Reconstruction of beam trajectory provides longitudinal and transverse distributions of losses

Aperture model for the full LHC ring, 10 cm longitudinal spatial resolution.

Off-line treatment of effects such as closed orbit, misalignments, kicks from D1... D4 magnets

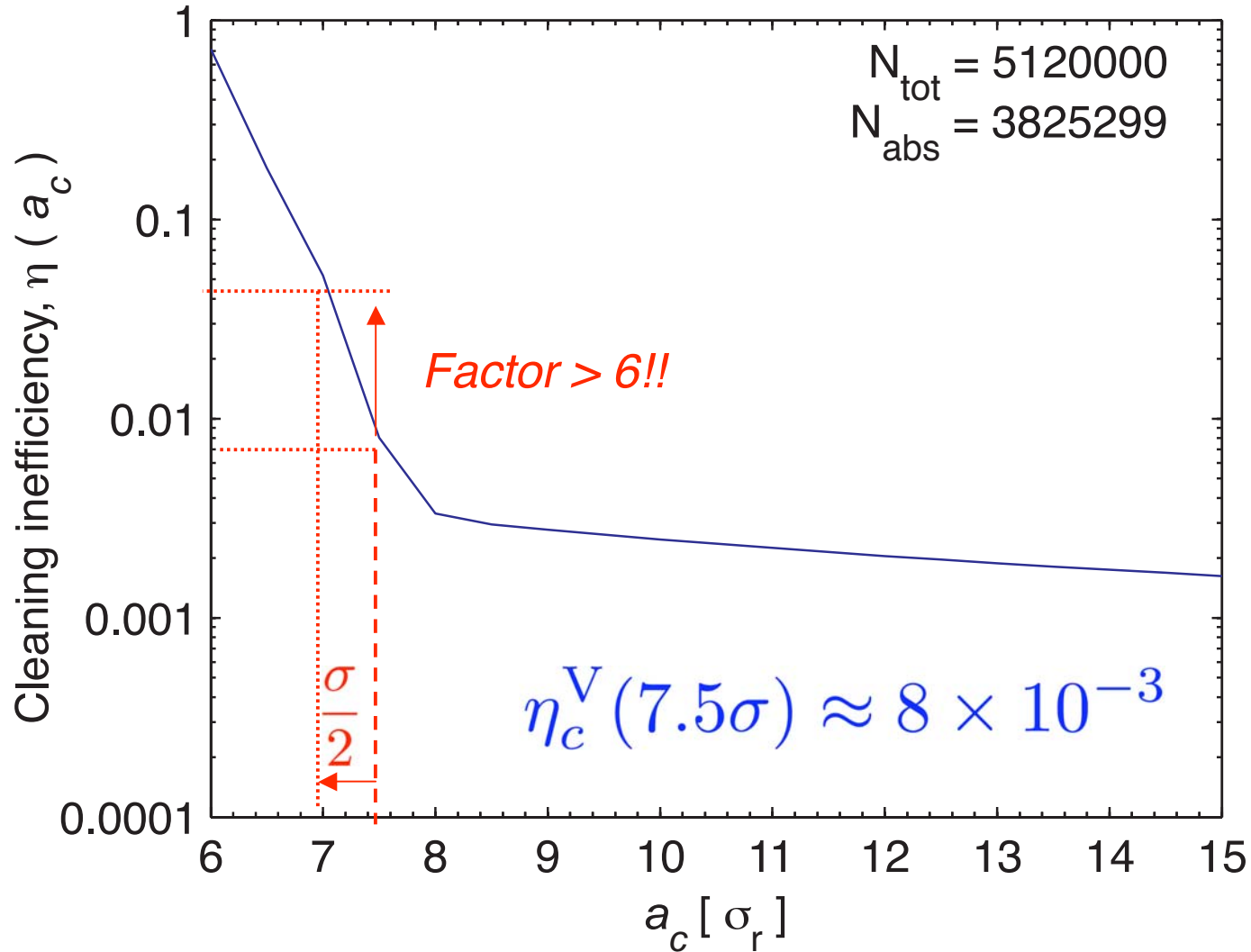


Interpolation: $\Delta s = 10\text{ cm}$ (270'000 points!)

- Goals of our study:**
1. How many particles escape the cleaning insertion?
 2. Where are they actually lost? Can they quench magnets?

How many particles are lost? → *Cleaning inefficiency*

$$\eta_c(A_0) = \frac{N_p(A > A_0)}{N_{\text{abs}}}$$



*Reduce aperture by 0.5σ
 ⇒ 6 times more losses!*

The collimation system must ensure that $N_{\text{loss}} < N_{\text{quench}}$!

Local cleaning inefficiency at the quench [1/m]

$$\tilde{\eta}_c(A_0) = \frac{\eta_c(A_0)}{L_{\text{dil}}}$$

$$L_{\text{dil}} = 50 \text{ m}$$

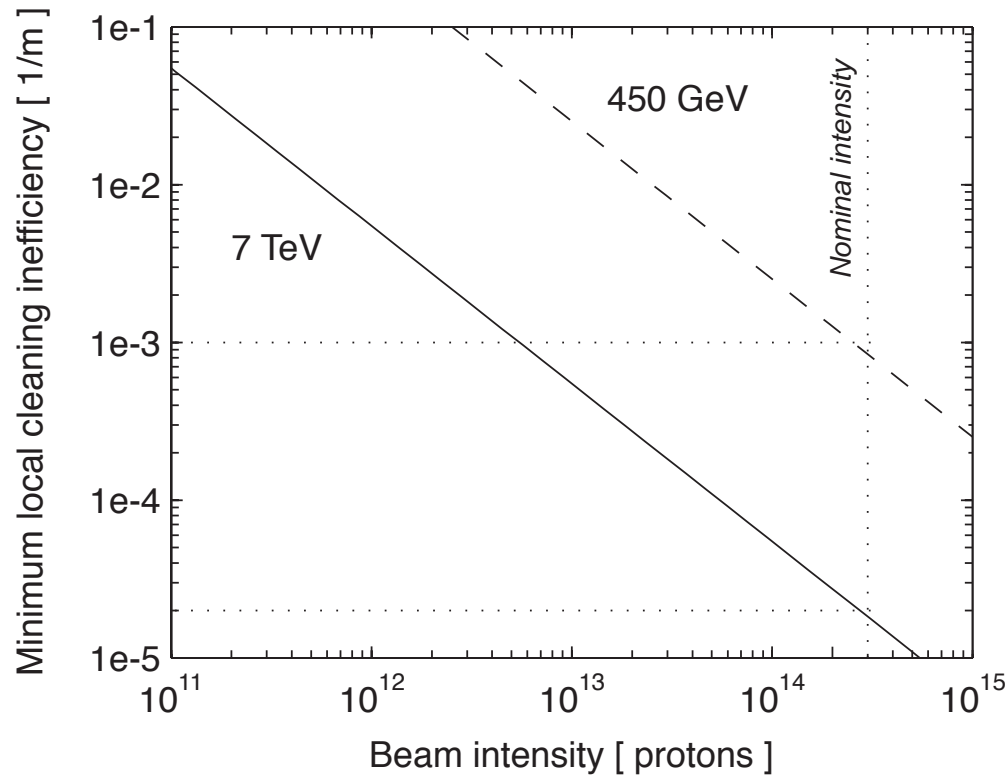
OP → Beam lifetime [s]

$$\tilde{\eta}_c^{\text{quench}} = \frac{\tau R_{\text{quench}}}{N_{\text{tot}}}$$

Loss rate at the quench limit [p/m/s], as for LHC Proj. Rep. 44,1996

Total beam intensity [p]

(R. Assmann, Chamonix XII)



Minimum allowed local cleaning inefficiency to prevent quenches:

Injection ($\tau^{\text{inj}} = 0.1 \text{ h}$)

$$\tilde{\eta}_c^{\text{inj}} = 10^{-3} \text{ m}^{-1}$$

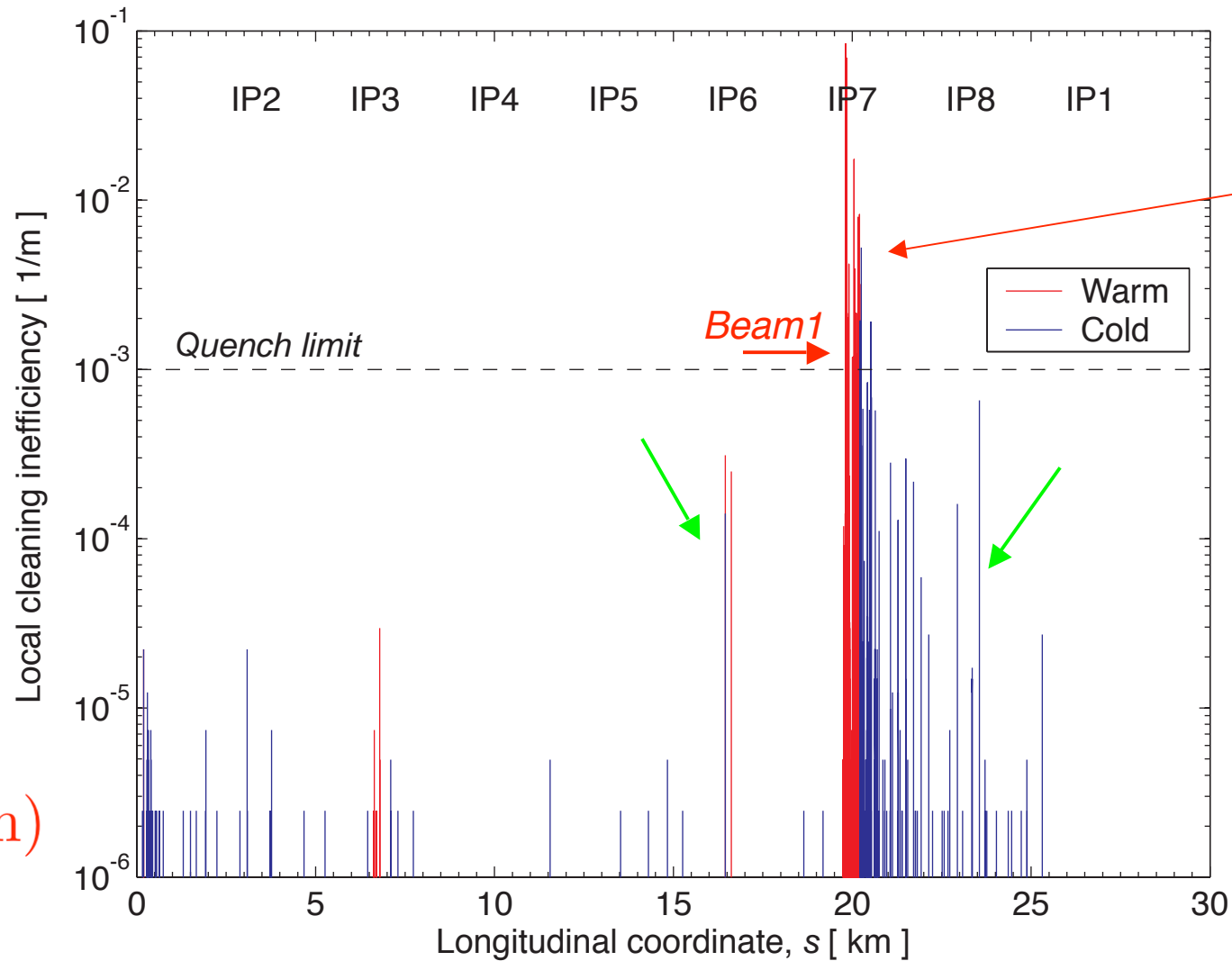
Top energy ($\tau^{\text{low}\beta} = 0.2 \text{ h}$)

$$\tilde{\eta}_c^{\text{low}\beta} = 2 \times 10^{-5} \text{ m}^{-1}$$

See talk by A. Siemko...

Loss maps at injection (450 GeV) - perfect machine

Horizontal



$(\tau^{\text{inj}} = 0.1 \text{ h})$

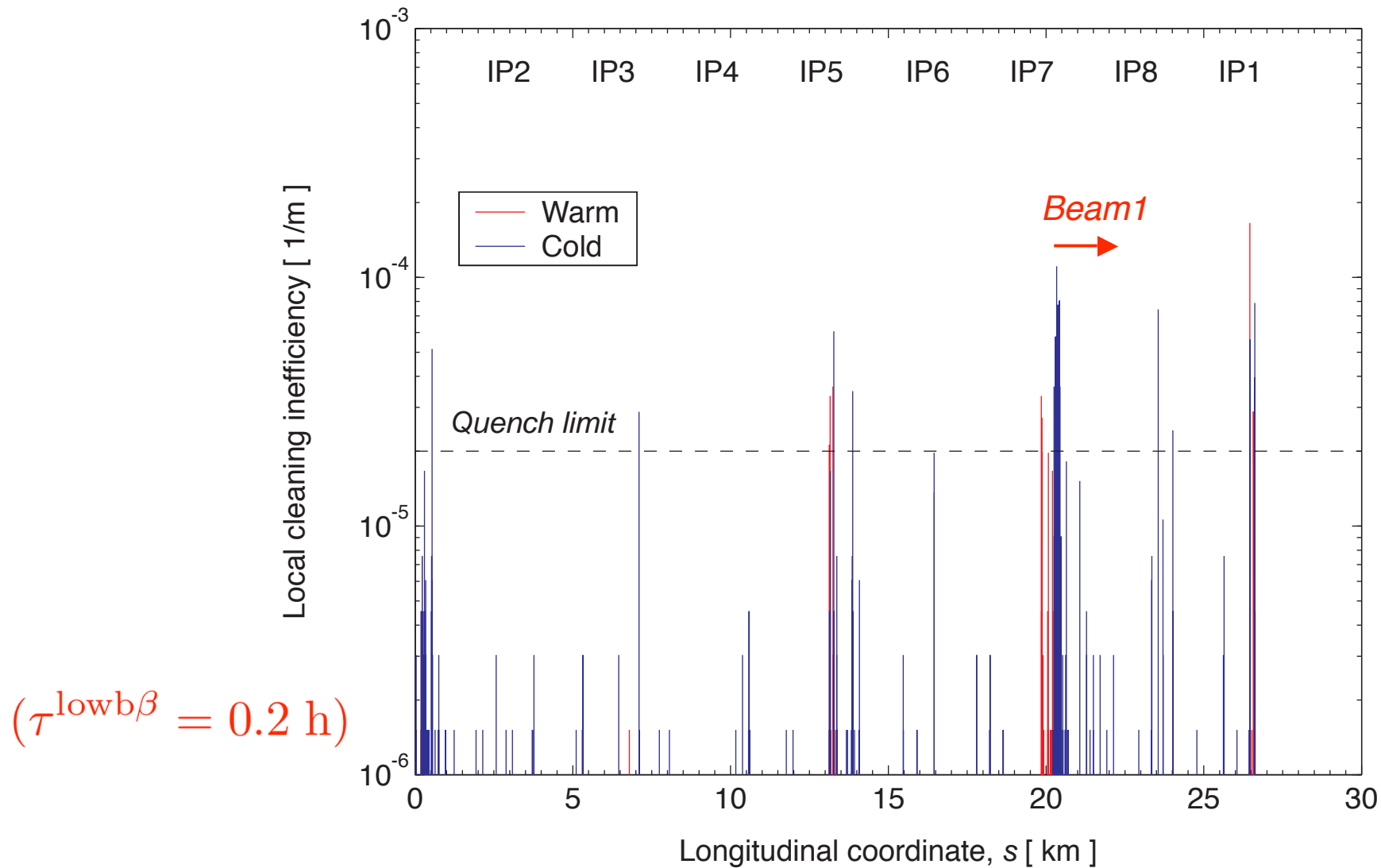
Cured by dedicated absorbers at IR7!?

A few locations above Q limit in the DS 7-8 should be cured by our absorbers!

Some losses at unexpected locations (IP8, IP6)

Loss maps at top energy (7 TeV) - perfect machine

Horizontal



Many locations above quench limit, even for perfect machine!

List of elements above, or close to, the quench limit

Injection - perfect machine

Horizontal halo

Element	S pos [m]	ineff/l
DFBAN.7R7.B1	20253.01	5.26e-03
MOTLH.A6R7.B1	20217.88	2.01e-03
MOTLH.B6R7.B1	20221.11	1.94e-03
MB.C13R7.B1	20523.71	1.90e-03
MOTLH.A6R7.B1	20217.79	8.96e-04
MQ.11R7.B1	20427.42	8.34e-04
MOTLH.A6R7.B1	20217.19	7.09e-04
MQT.13R7.B1	20535.63	6.84e-04
MCBCH.6R8.B1	23553.23	6.57e-04
MQ.8R7.B1	20295.15	5.85e-04
MQT.12R7.B1	20482.07	5.78e-04
MQT.15R7.B1	20642.46	5.73e-04
DFBAN.7R7.B1	20256.00	3.56e-04
MQY.5L6.B1	16450.66	3.11e-04
MO.31R7.B1	21497.68	2.96e-04
MQS.23R7.B1	21070.07	2.81e-04
MOTLH.A6R7.B1	20218.03	2.32e-04
MO.33L8.B1	21711.53	2.17e-04
MQML.10L8.B1	22939.30	1.60e-04
MQY.5L6.B1	16450.86	1.41e-04
MQS.27R7.B1	21283.92	1.28e-04
MOTLH.F6L7.B1	19759.96	1.19e-04
MQT.17R7.B1	20749.39	1.11e-04

Vertical halo

Element	S pos [m]	ineff/l
MQS.27R7.B1	21284.64	1.88e-03
DFBAN.7R7.B1	20252.97	9.12e-04
MOTLH.A6R7.B1	20217.85	5.97e-04
MQ.8R7.B1	20295.06	5.94e-04
MQT.12R7.B1	20482.07	3.57e-04
MOTLH.F6L7.B1	19760.04	3.57e-04
MQ.11R7.B1	20427.38	3.02e-04
MQY.5L6.B1	16450.87	2.29e-04
MOTLH.A6R7.B1	20217.75	2.29e-04
MB.A8R7.B1	20277.49	2.21e-04
MB.B12R7.B1	20464.31	2.13e-04
MQT.15R7.B1	20642.49	2.02e-04
MQML.10L8.B1	22939.31	1.97e-04
MCBCH.6R8.B1	23553.17	1.66e-04
MQS.23R7.B1	21070.13	1.45e-04
DFBAN.7R7.B1	20256.04	1.18e-04
MQY.5L6.B1	16450.69	1.18e-04
MB.A9R1.B1	321.40	1.16e-04
MOTLH.A6R7.B1	20218.03	1.03e-04

List of elements above, or close to, the quench limit

Top energy - perfect machine

Horizontal halo

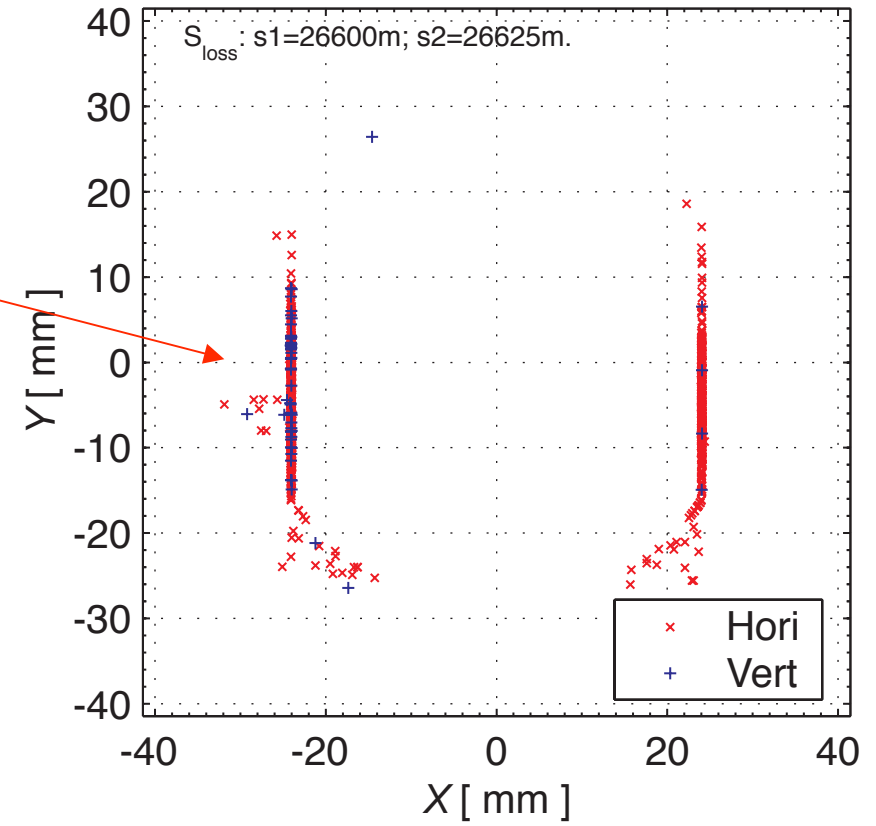
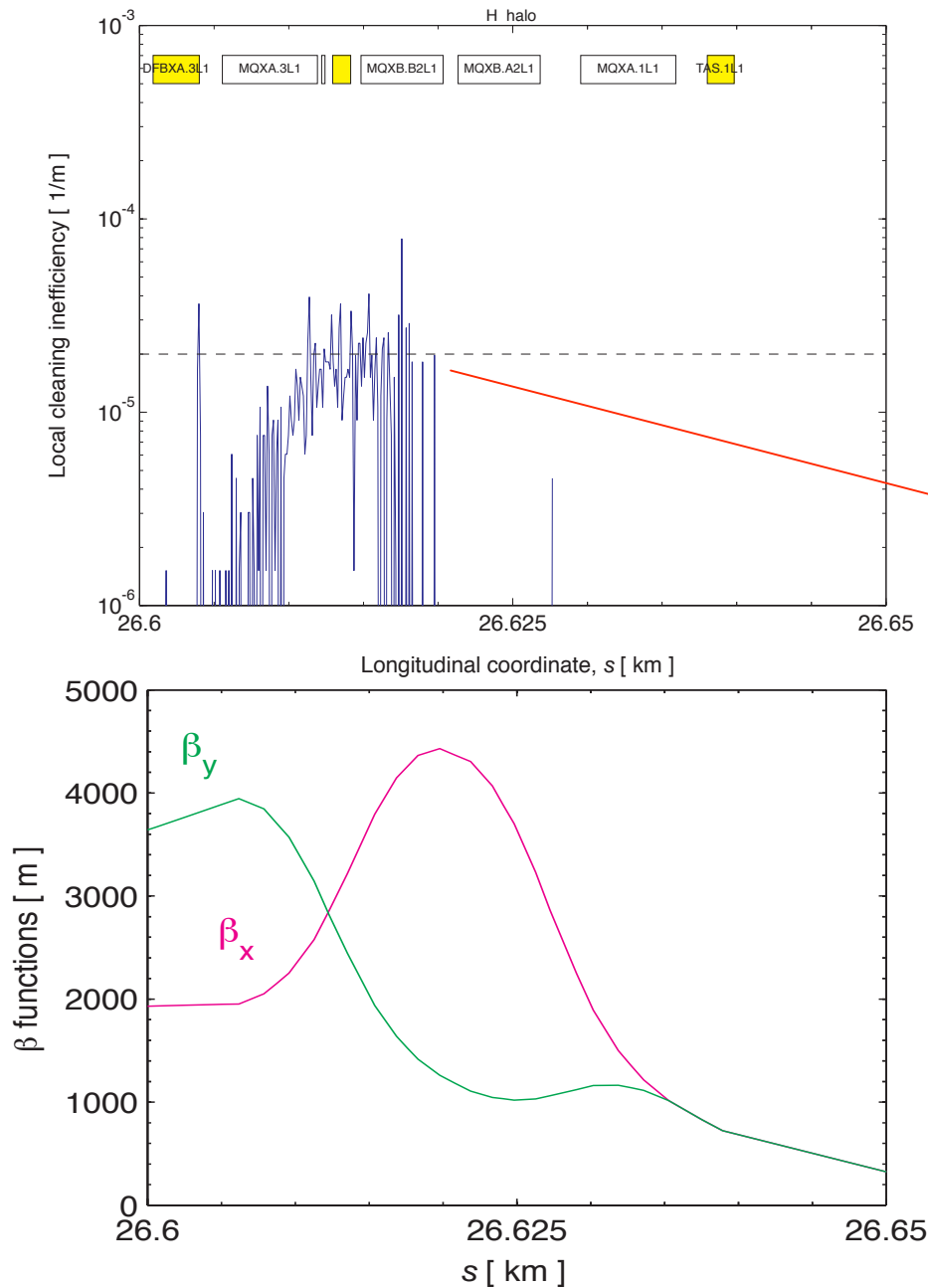
Element	S pos [m]	ineff/l
MCBCV.5L1.B1	26458.26	1.65e-04
MQ.9R7.B1	20334.09	1.11e-04
MQ.11R7.B1	20427.37	8.04e-05
MQXB.B2L1	26617.56	7.89e-05
MQ.10R7.B1	20374.64	7.74e-05
MCBCH.6R8.B1	23553.22	7.43e-05
DFBXE.3L5	13274.48	6.07e-05
MQ.8R7.B1	20295.15	5.77e-05
MCBCV.5L1.B1	26458.38	5.61e-05
MQT.13R1.B1	541.36	5.16e-05
MQXB.B2L1	26615.37	4.10e-05
MQXA.3L1	26611.37	3.94e-05
MB.B11R7.B1	20411.39	3.94e-05
DFBXE.3L5	13274.38	3.79e-05
DFBXA.3L1	26603.98	3.64e-05
MB.A12R7.B1	20442.15	3.64e-05
DFBAN.7R7.B1	20253.00	3.64e-05
MQT.13R5.B1	13870.67	3.49e-05
MB.A12R7.B1	20441.45	3.34e-05
MQY.4L5.B1	13156.98	3.34e-05
MQXB.B2L1	26617.36	3.19e-05
MB.A12R7.B1	20441.65	3.03e-05
MQXB.B2L1	26618.06	2.88e-05
MB.A12R7.B1	20441.95	2.88e-05
MQ.11R3.B1	7097.86	2.88e-05
MQXB.B2L1	26617.86	2.73e-05
TASB.3L1	26613.37	2.73e-05
MQXB.B2L1	26614.97	2.43e-05
MB.C16R8.B1	24017.09	2.43e-05
MB.A9R7.B1	20312.92	2.43e-05
MQXB.B2L1	26614.67	2.28e-05
MQXA.3L1	26611.27	2.28e-05
MQXB.B2L1	26616.27	2.12e-05
MQSX.3L1	26612.37	2.12e-05
MQML.5L5.B1	13129.78	2.12e-05

Vertical halo

Element	S pos [m]	ineff/l
MQ.10R7.B1	20374.64	1.00e-04
MQ.9R7.B1	20334.10	8.98e-05
DFBXE.3L5	13274.47	7.13e-05
MQT.13R1.B1	541.38	7.13e-05
MQ.11R7.B1	20427.37	4.75e-05
MQT.13R5.B1	13870.68	4.75e-05
MQ.11R3.B1	7097.87	4.75e-05
MQT.14R4.B1	10591.43	3.17e-05
MO.28L3.B1	5316.54	2.64e-05
MQT.12R7.B1	20482.10	2.38e-05
MQ.11R1.B1	433.22	2.11e-05
MQY.4L5.B1	13156.97	1.85e-05
MQT.15R7.B1	20642.49	1.58e-05
MB.A12R7.B1	20437.36	1.58e-05
MO.25L6.B1	15474.25	1.58e-05
MCBCV.5L1.B1	26458.25	1.58e-05
MB.A12R7.B1	20436.46	1.32e-05
MQ.11R7.B1	20430.07	1.32e-05
MB.B11R7.B1	20405.00	1.32e-05
MB.A11R7.B1	20392.92	1.32e-05
MBRC.4L5.B1	13166.11	1.32e-05
MQMC.9R1.B1	340.05	1.32e-05
MB.A12R7.B1	20435.56	1.06e-05
MCBH.11R7.B1	20433.76	1.06e-05
MS.11R7.B1	20432.97	1.06e-05
MB.B11R7.B1	20398.41	1.06e-05
MB.A11R7.B1	20390.82	1.06e-05
MB.A10R7.B1	20348.88	1.06e-05
MQ.9R7.B1	20335.49	1.06e-05
MB.B9R7.B1	20319.32	1.06e-05
MQXB.B2R5	13367.95	1.06e-05
MQXB.A2R5	13365.95	1.06e-05
MCBCH.6L3.B1	6458.02	1.06e-05

Pick a few examples...

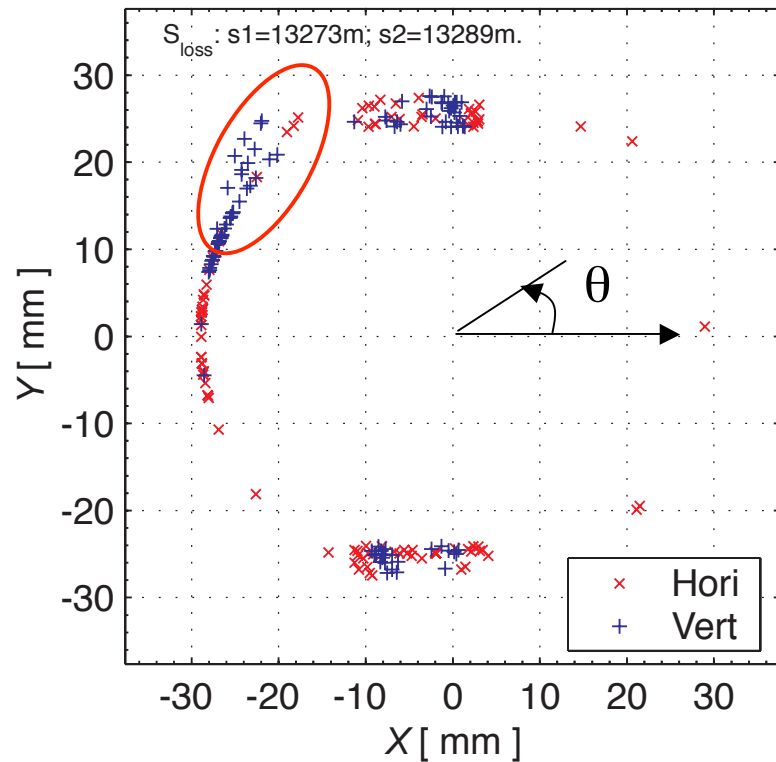
Longitudinal and transverse distribution of losses at IP1



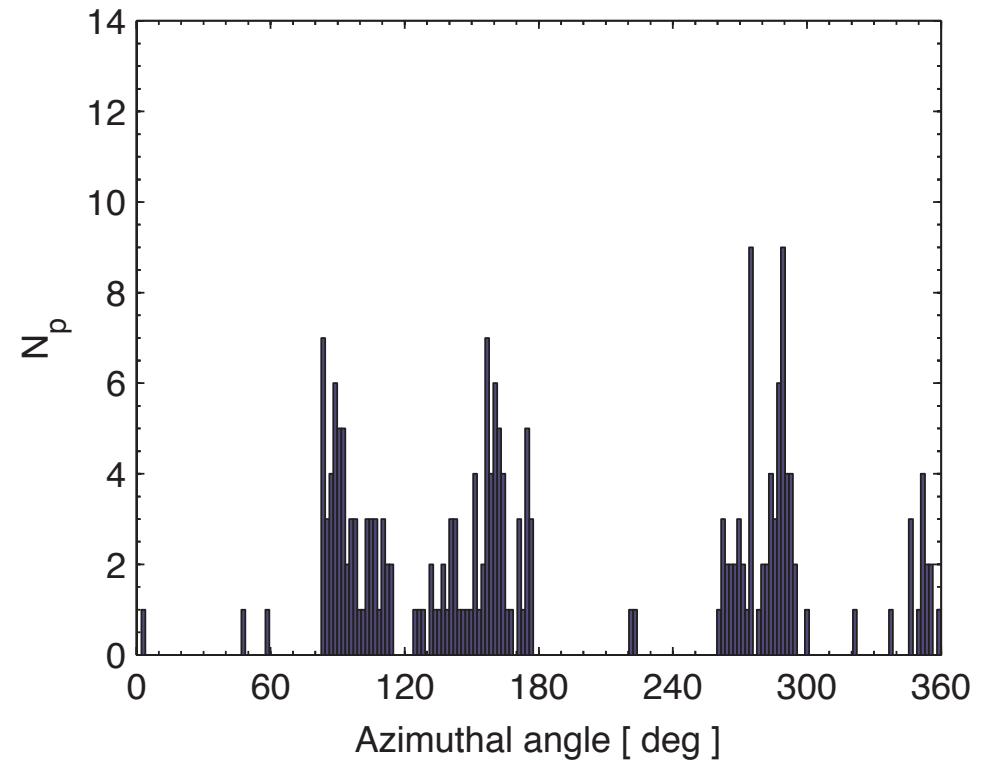
Losses at the **triplets**:
protected by local tertiary
collimators (TCT's)!

At **IP5**, **skew losses** at the triplets, at top energy!
How can we protect them with TCT's?

Scatter plot of losses



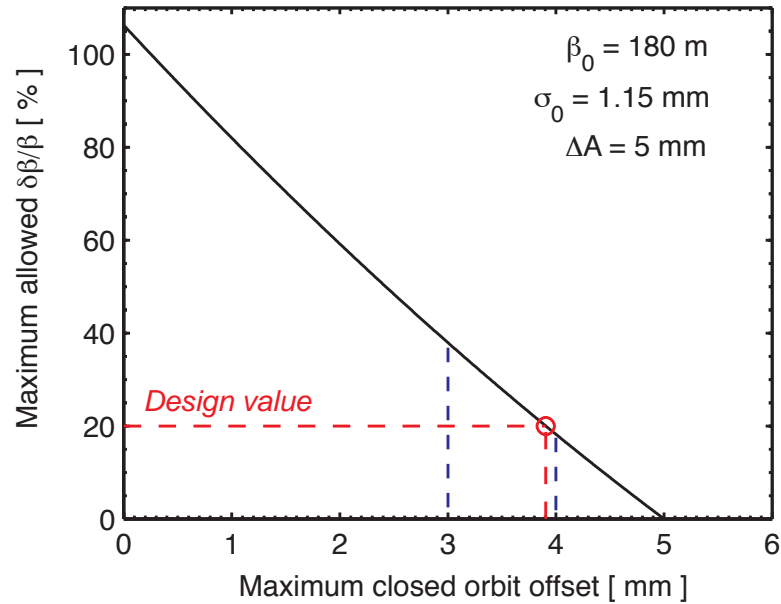
Azimuthal distribution of losses



Perfect machine considered so far...

Effect of optics imperfections - Closed orbit

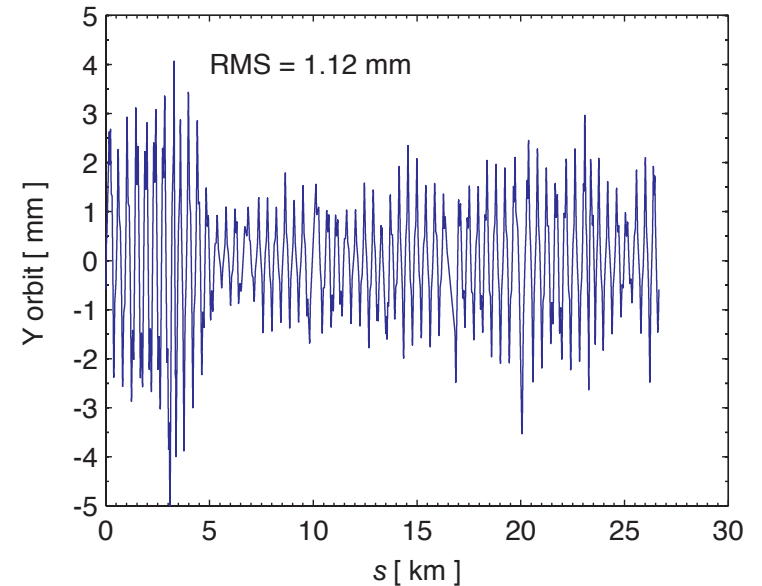
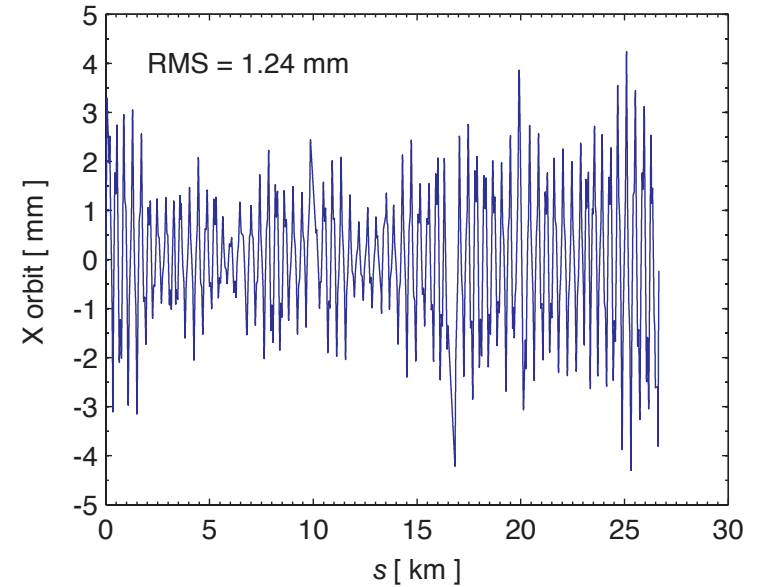
CO dominates!



10 seed of realistic closed orbits, V+H,
generated with MADX.
Added offline to the trajectories of
halo particles!

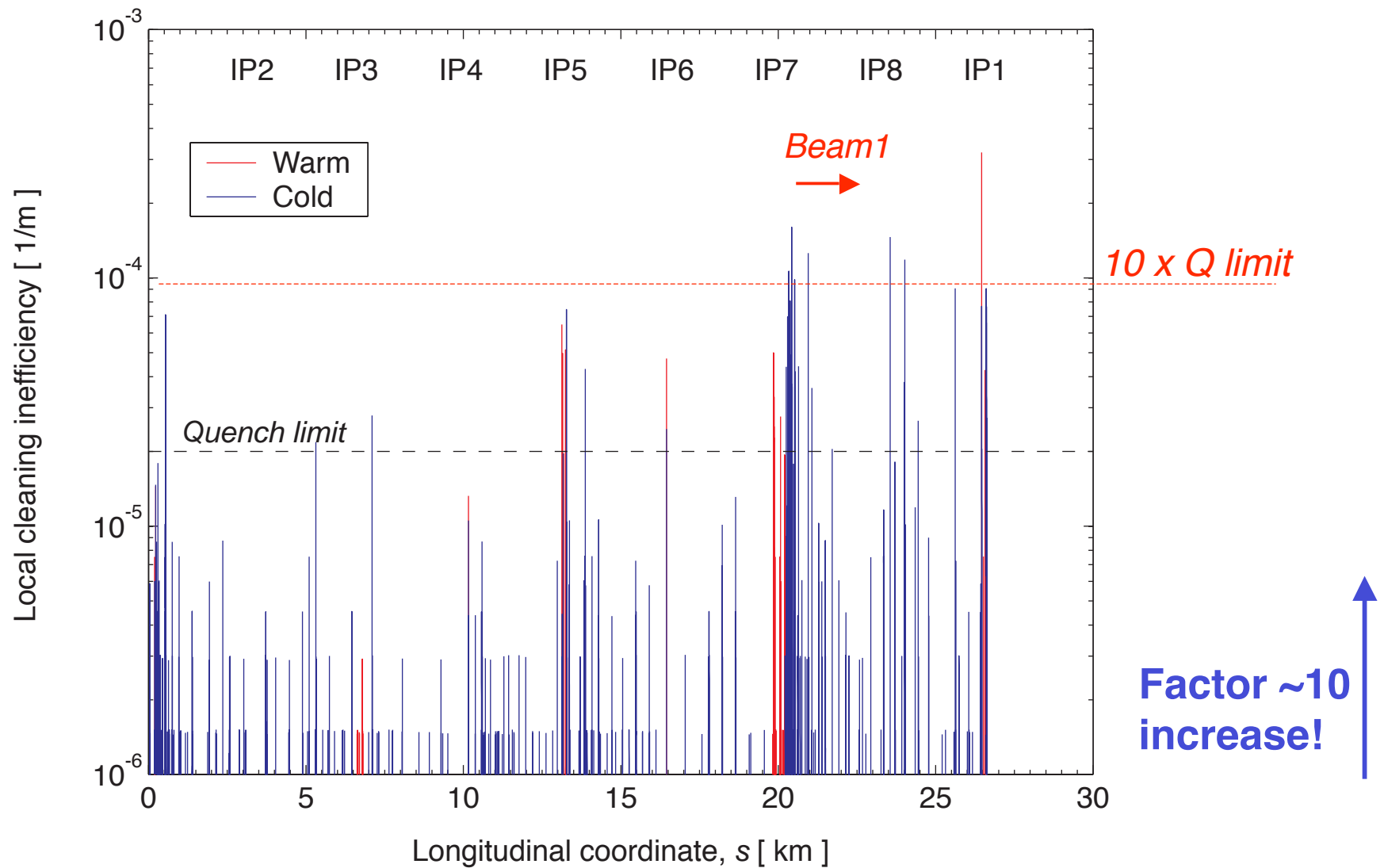
RMS orbit ≈ 1 mm

Peak-to-peak $\approx \pm 4$ mm



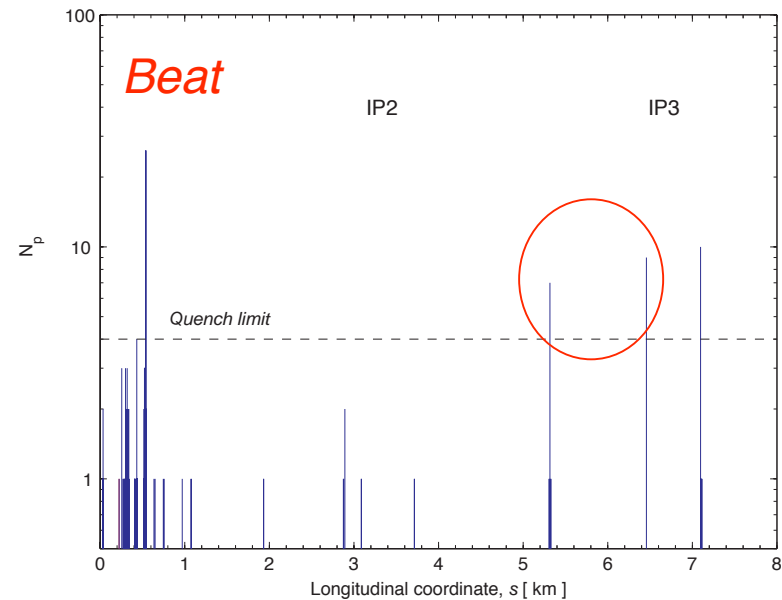
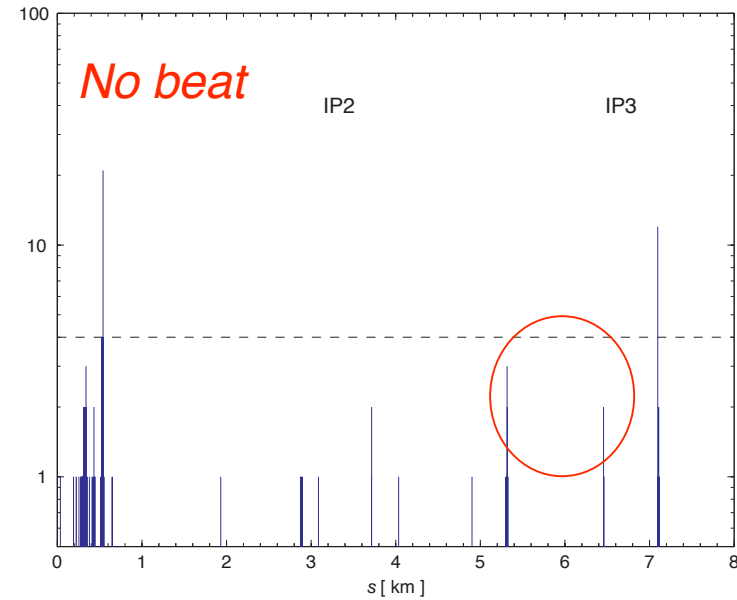
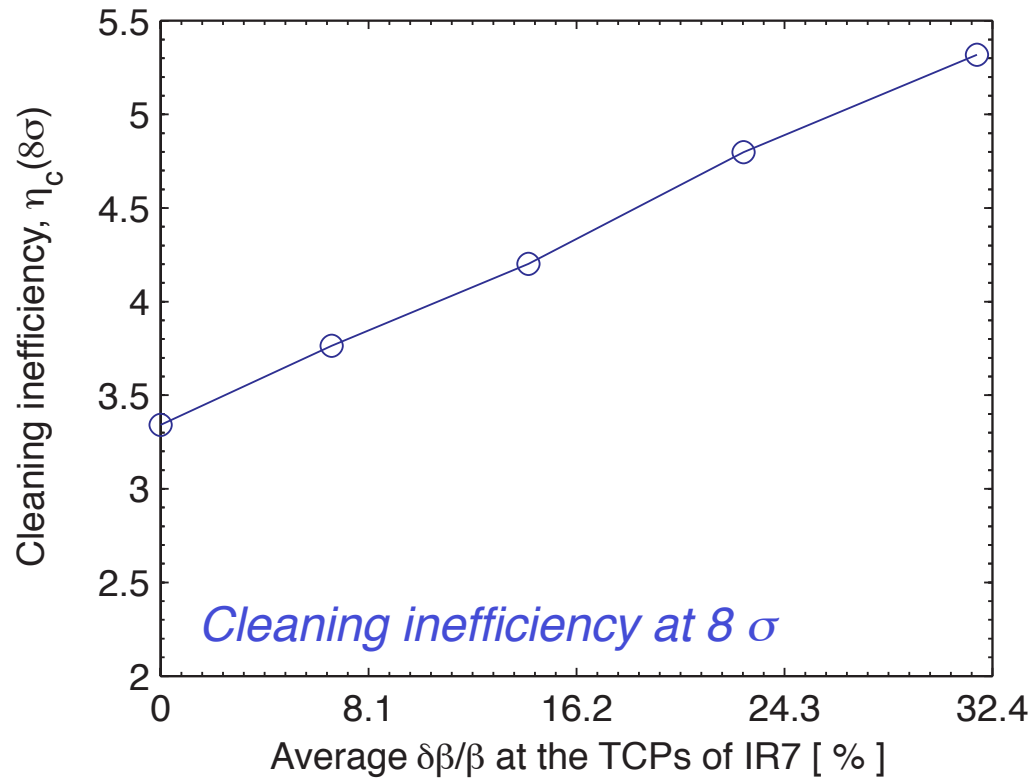
Effect of closed orbit at top energy (Max of 11 seeds)

Perfect cleaning...



Additional **factor ~ 2** in cleaning inefficiency expected from error in collimator settings...

Effect of static β -beat - top energy



Efficiency of the overall system is affected by STATIC β -beat:

$\delta\eta/\eta=30\%$ for $\delta\beta/\beta=20\%$

Variations of loss patterns depending on the local beat (CO dominates, though...)

1. The LHC aperture

- Design criteria for the LHC aperture
- Aperture bottlenecks
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2. Loss maps around the LHC ring

- Tools for halo tracking and loss maps
- Loss maps for a perfect optics
- Effect of optics imperfections

3. Collimator test at the SPS

- **Measurement with beam at the SPS**
- **What have we learnt?**

4. Conclusion

The collimator test with beam at the SPS

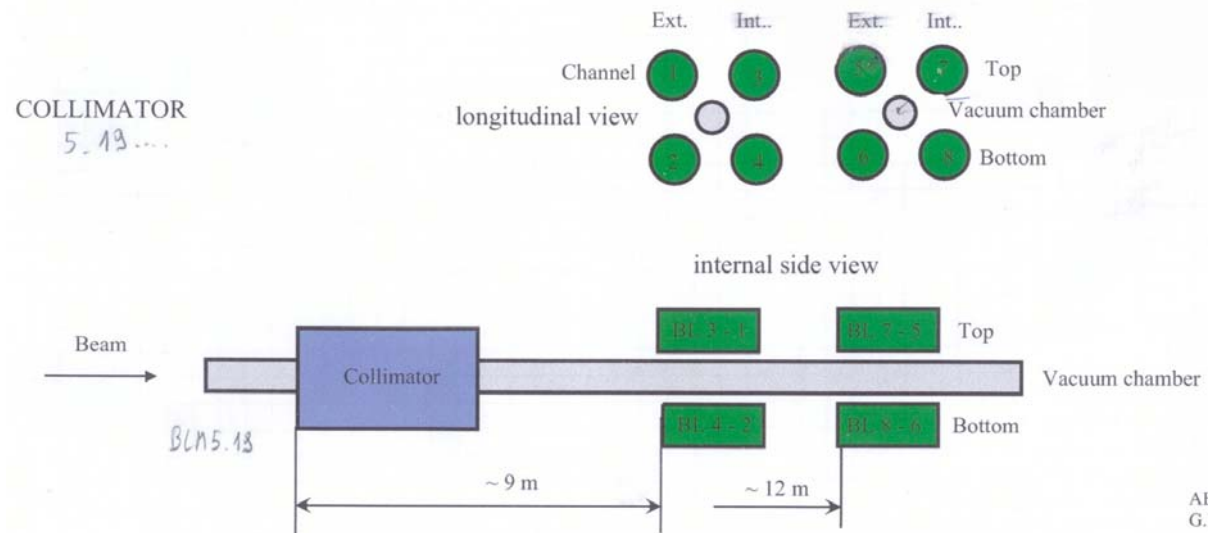
Goal of the test: Demonstrate the required functionalities of the LHC collimator prototype (mechanical movements, impedance, vacuum, ...)

Low intensity test: (TOTEM beam)	$E_b = 270 \text{ GeV}$ $\epsilon_x \approx 1 \text{ } \mu\text{m}$	$N_b \approx 1.1 \times 10^{11} \text{ p}$ $\sigma_x \approx \mathbf{0.4 \text{ mm}}$	$I_b = (1-16) \times N_b$
High intensity test: (LHC beam)	$E_b = 270 \text{ GeV}$ $\epsilon_x \approx 3.75 \text{ } \mu\text{m}$	$N_b \approx 1.1 \times 10^{11} \text{ p}$ $\sigma_x \approx \mathbf{0.7 \text{ mm}}$	$I_b = 4 \times 72 \times N_b$

Horizontal collimator prototype in the SPS (18/08/04)



Dedicated BLM system used for beam-based alignment (plotting in PCR + logging for off-line analysis)

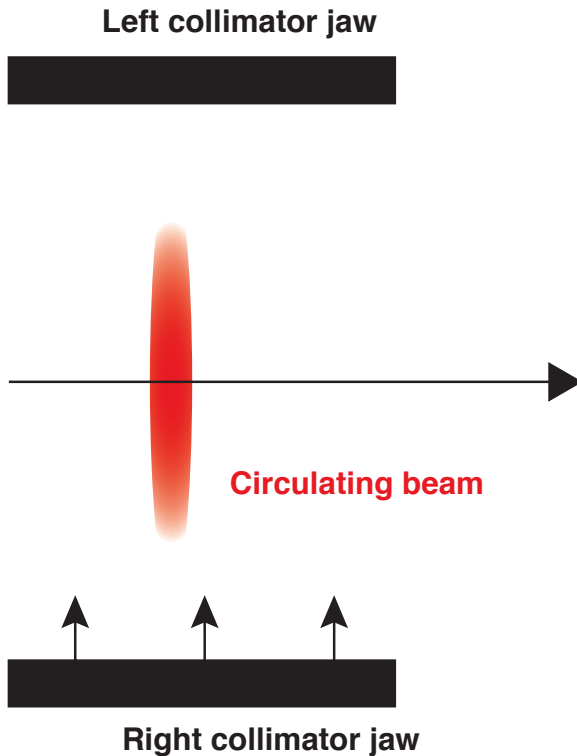


List of performed measurements:

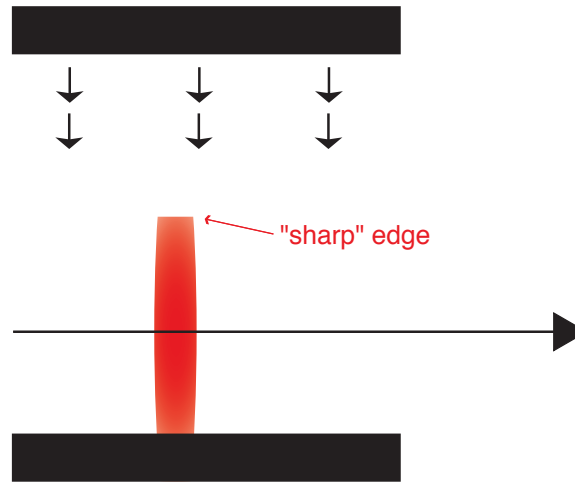
1. Functionality and basic control
2. Beam-based centring and alignment
3. Halo dynamics / beam shaping
4. Heating of collimator jaw / cooling water
5. Systematics of BLM system
6. Impedance and trapped modes
7. Tune vs collimator opening (various methods)
8. Vacuum / outgassing (e-cloud)

Procedure for beam-based alignment of the collimator jaws with BLM's

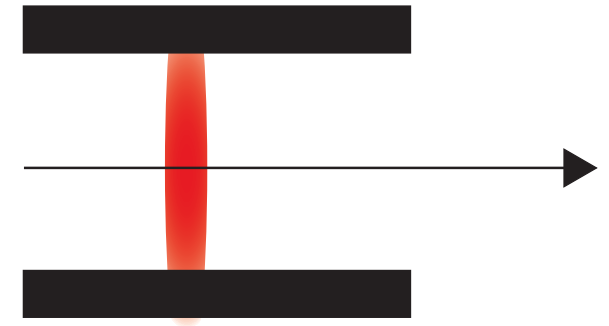
1. Move one jaw in



2. Scrape the beam (sharp edge)



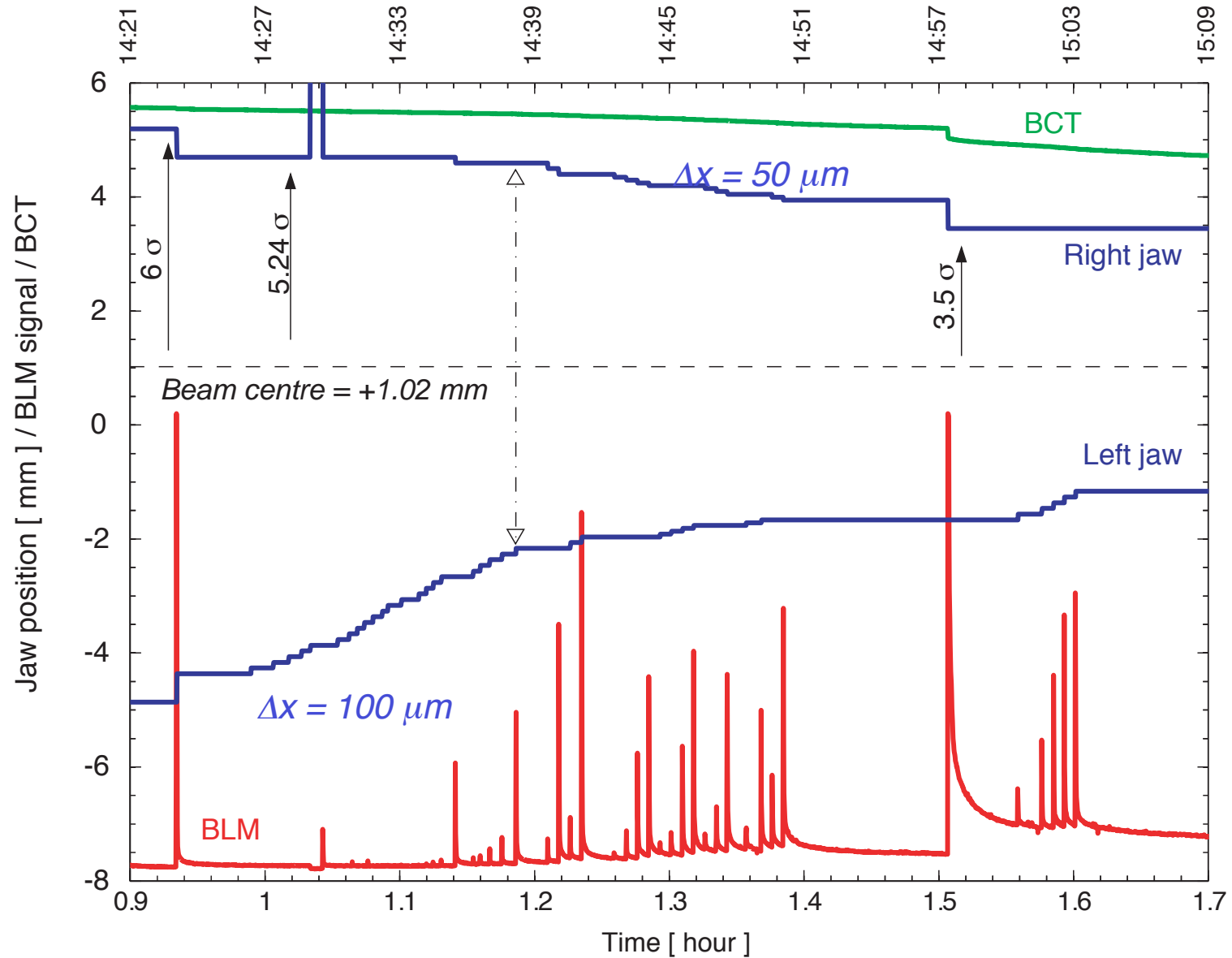
3. Move the other jaw until you see a signal on the BLM



- The step size Δx sets the precision of the final alignment!
- Move one jaw corner at the time to adjust angles?

Alignment with LHC-type beam ($E_b = 270$ GeV, $I_b \approx 3 \times 10^{13}$ p)

$\sigma_x \approx 0.7$ mm



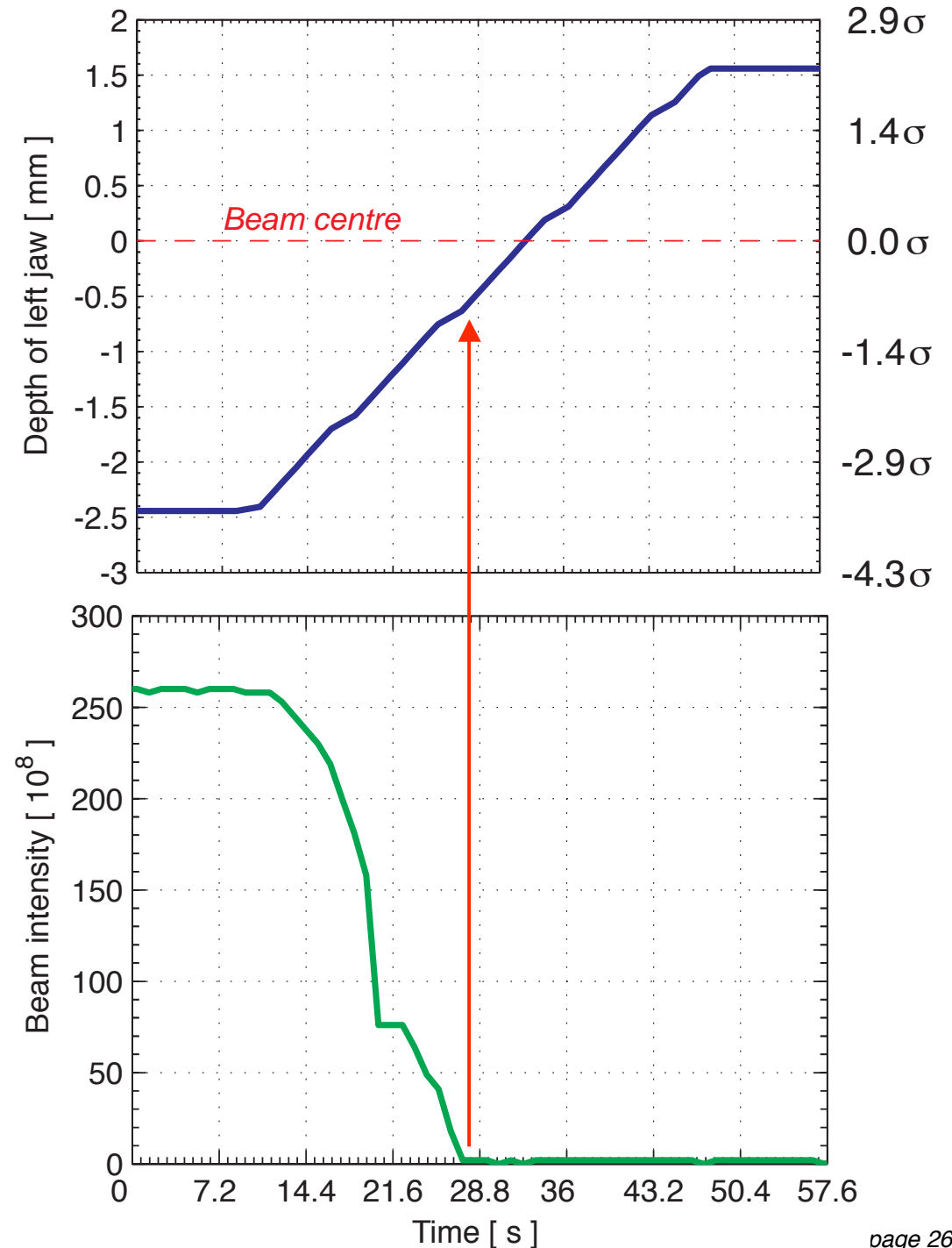
Required time < 1h; Centring repeated at every new coast: ~15 minutes

Finding the beam centre by *slowly* scraping the beam:

BCT signal must go to zero at when the
jaw reaches the beam centre!

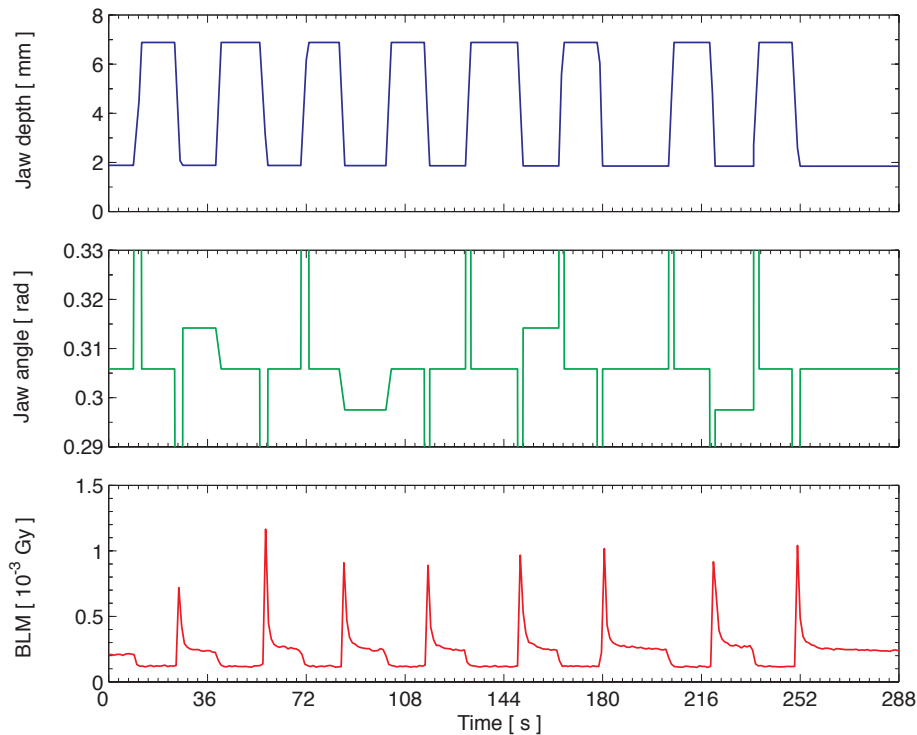
Centring agrees with jaw
procedure of ~ 2 h before
within $\sim 0.5\sigma$

*BCT (transmission
measurements) also used to
align the collimator jaws in the
transfer lines (single passage)*
→ V. Kain, Session 5

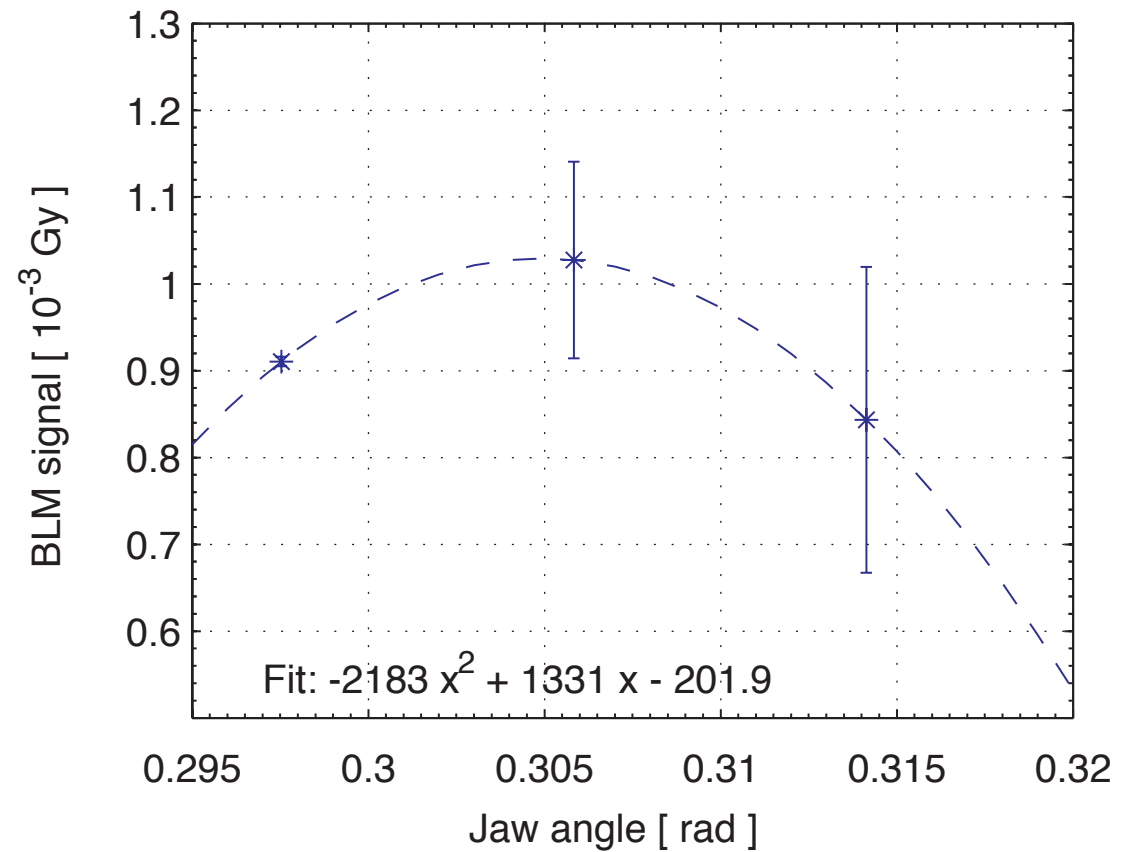


Adjusting jaw angle with respect to the beam envelope?

Tolerance for the LHC: $\sim 20 \mu\text{rad}$ (TCS)



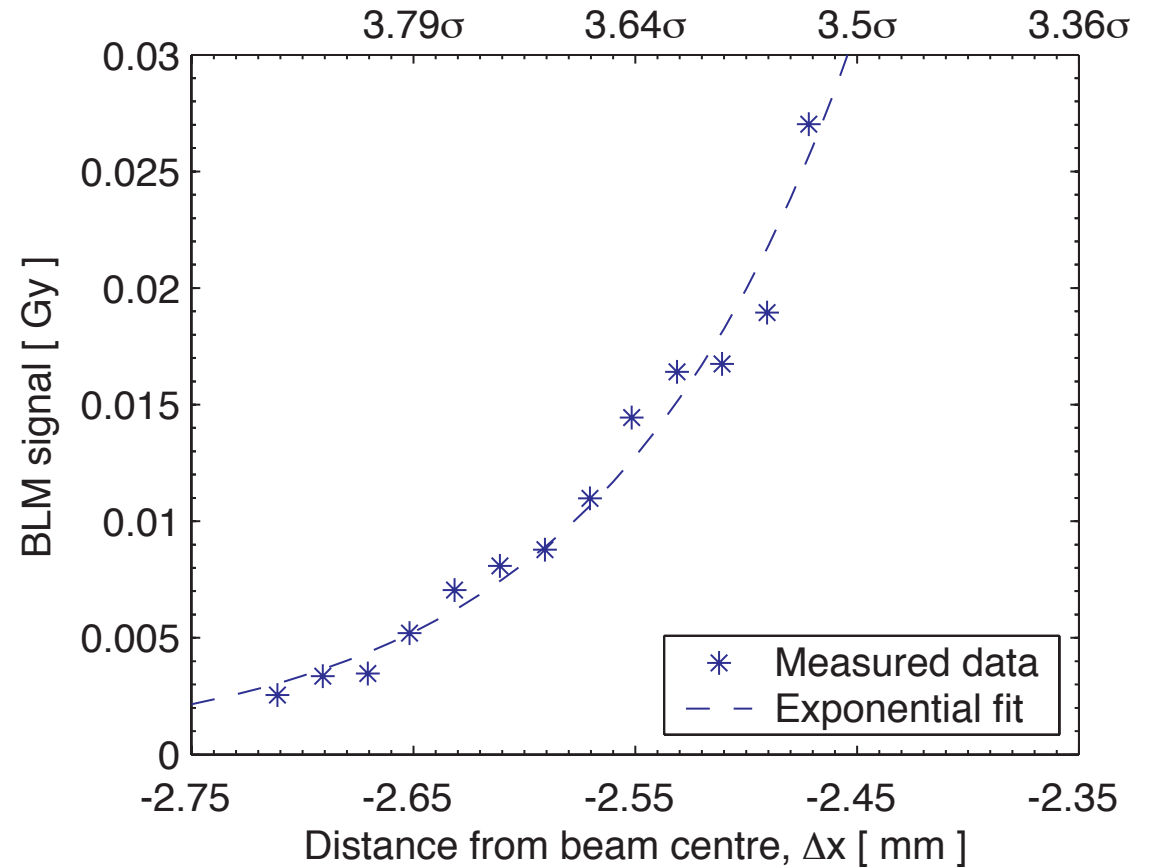
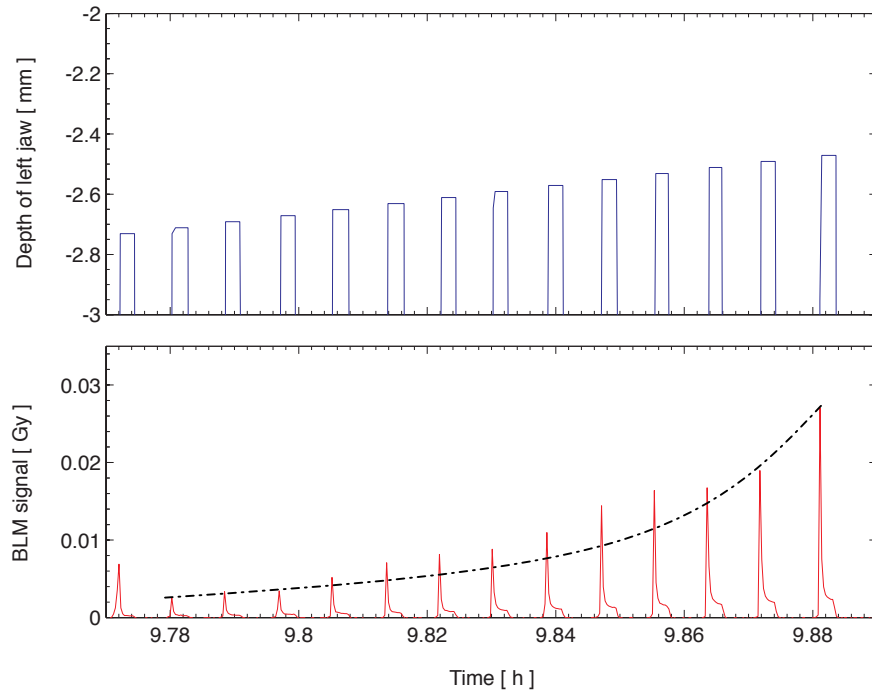
Different BLM signals if the jaw scrapes the beam tail with different angle!



Poor statistics, more understanding is required...

Scans of tail population:

The “sharp” edge is not as sharp as expected!
Tail scans measured with depths $\leq 10\sigma$.
Same exponential trend both at low and high intensity.
Prevented alignment to within better than $< 50 \mu\text{m}$!



*Can we use this to calculate to jaw depth in unit sigma?
... would be very useful for the setup of the full system!*

What have we learnt?

Main functionalities/tolerance for the LHC were **demonstrated** at the SPS!

No mechanical problem for motors (~2000 cycles)

Beam-based centring of collimator jaws to the **~50 μm** level achieved!

First alignment took **≤ 1 h**; then **~15 min** per collimator for each new beam

Vacuum worked as expected - No sign of e-cloud!

No measurable effect on BPM orbit feedback

Impedance in fair agreement with simulations

Lessons:

β functions at the collimator and beam **emittance must be known well** to adjust the collimator gap to the desired number of sigmas

Additional investigation would help in understanding:

Can we do better than 50 μm ?

Halo dynamics - could it help in adjusting the jaw depth?

How to precisely can we set the jaw angle?

Conclusions

- ✓ *By design*, the aperture of the LHC is tight:
Inj → **7.5 σ (arcs)**
Top → **8.1 σ (triplets)**
- ✓ Good **orbit stability** and **control of β -beat** are necessary for achieving required beam cleaning - very limited operational margins
- ✓ Analysis of loss maps around the ring shows **critical locations for quenches**
- ✓ **Imperfections** increase the losses in cold elements by up to a **factor ~10!**
- ✓ When will we be limited? Serious problems above **$\approx 10\%$ of nominal intensity**
Experience should tell us where the limitations come from... and how to deal with them!
- ✓ SPS tests with beam showed that the **collimator prototype works PROPERLY**
Our expectations for the **Phase I collimation** are basically **confirmed**
- ✓ **Additional beam time in 2006** would help in better understanding critical aspects of the collimator commissioning!

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AB-CO: M. Jonker, ...

IT: E. McIntosh, H. Renshall, ...

... and many others...

Reserve slides

Minimal available aperture (injection)

Physical available space in unit sigma

Beam 1	Warm	Cold	
Horizontal	6.78	7.88	σ_x
Vertical	7.68	7.79	σ_y

Beam 2	Warm	Cold	
Horizontal	6.68	7.70	σ_x
Vertical	7.65	7.60	σ_y

$A_{\text{mech}} = 7.5 \sigma$ as the **available mechanical aperture**
(superconducting magnets)

LHC optics V6.5 \rightarrow *1 σ below design target...*

Minimal available aperture (collision, nominal β^*)

Physical available space in unit sigma

Beam 1	Warm	Cold	
Horizontal	28.1	8.90	σ_x
Vertical	8.34	8.43	σ_y

Beam 2	Warm	Cold	
Horizontal	27.6	8.13	σ_x
Vertical	8.69	8.75	σ_y

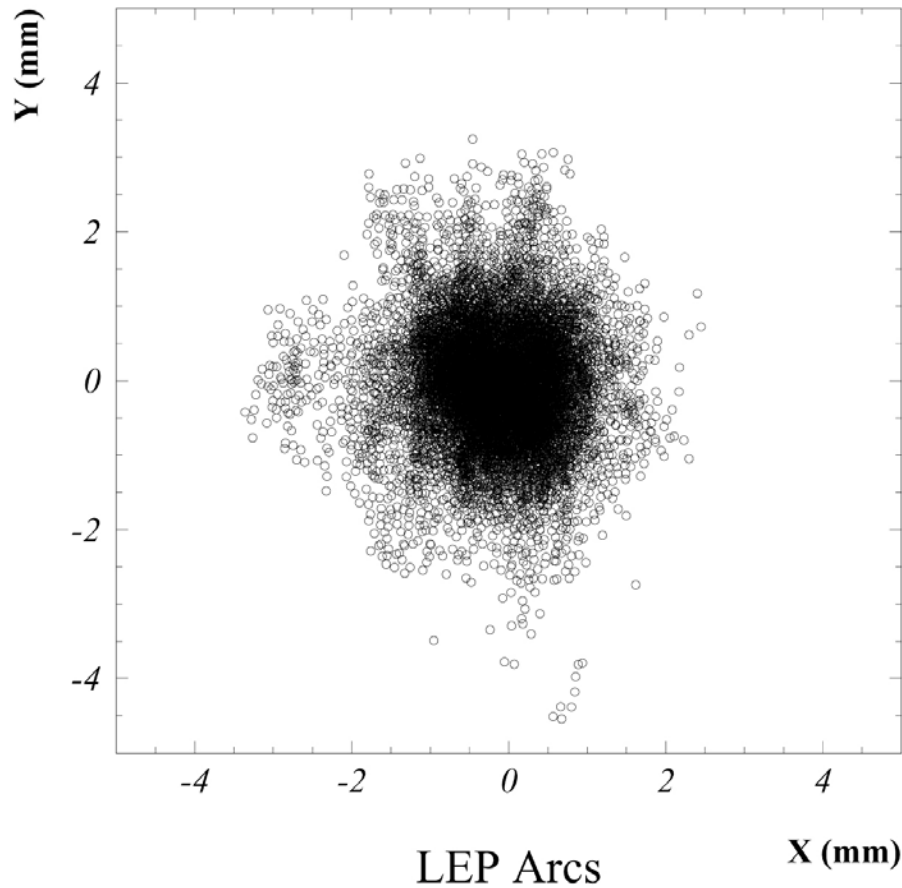
$A_{\text{mech}} = 8.1 \sigma$ as the *available mechanical aperture*
(superconducting magnets)

Are the assumptions on CO errors realistic?

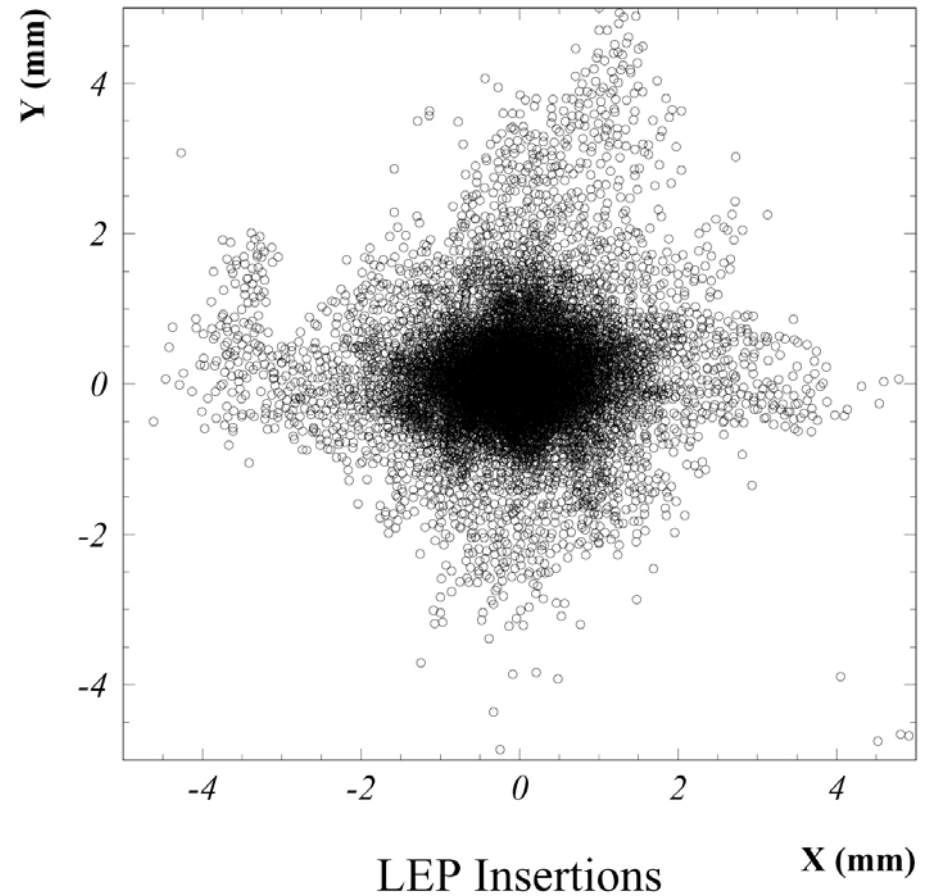
... LEP experience: measure X/Y orbit in the 1996 run:

(J. Wenninger, LHC Proj Note 104, 1998)

In the ARCS:



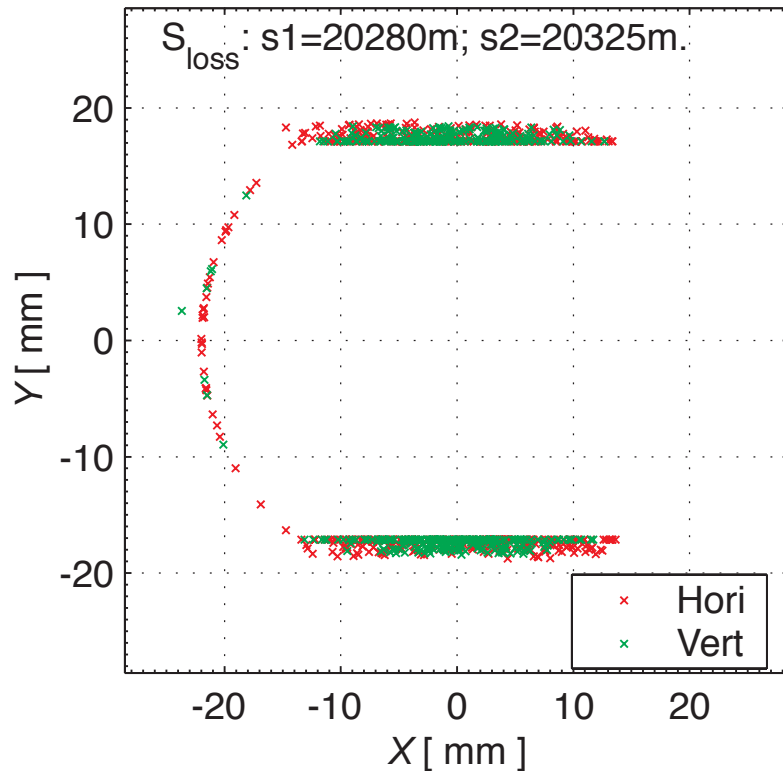
In the INSERTIONS:



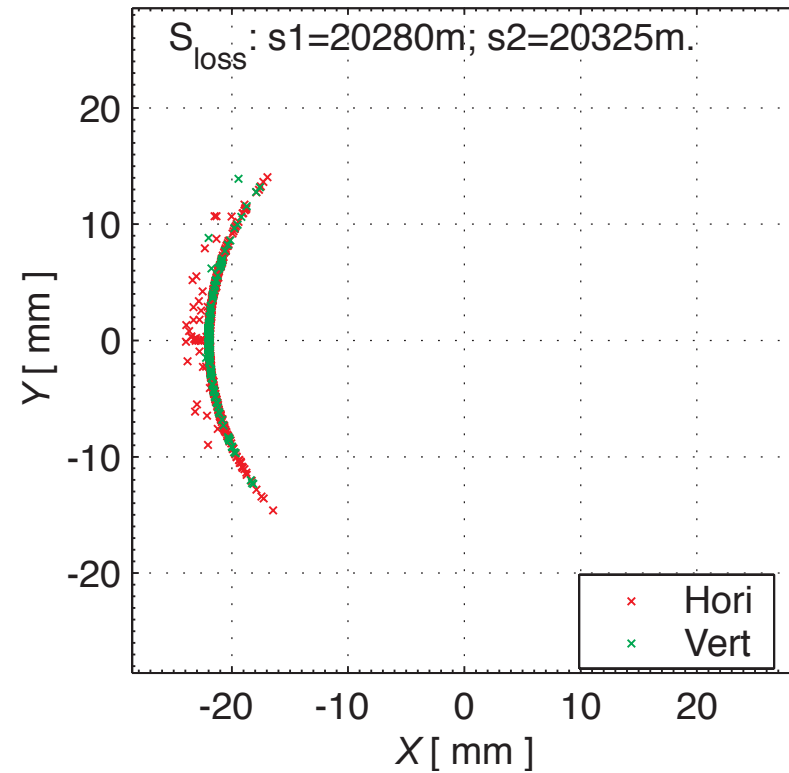
It seems difficult to increase the margin for the β -beat by controlling the CO better...

Dispersion suppressor - arc downstream of cleaning

Injection - dominated by betatron oscillations!



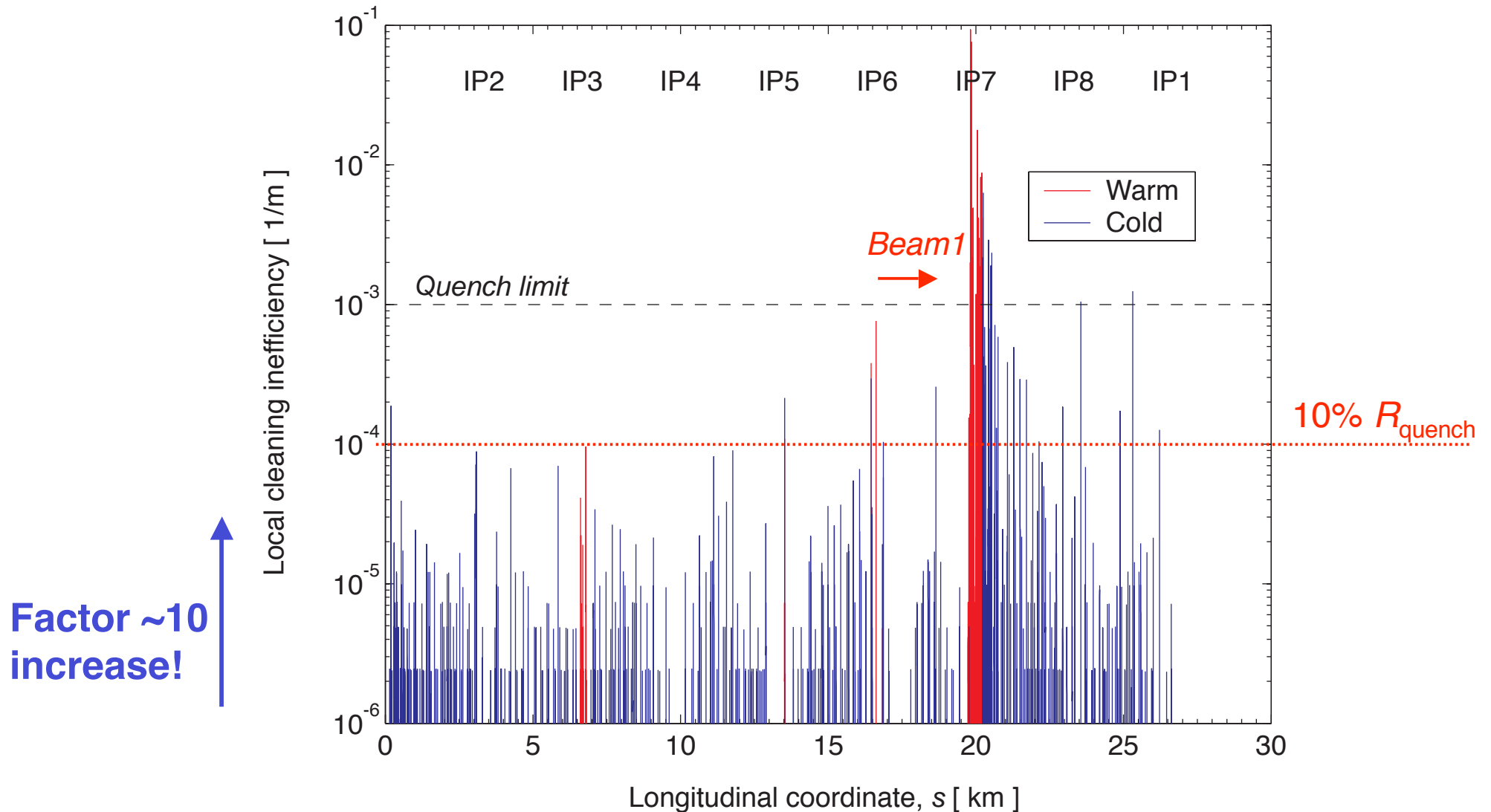
Top energy - dominated by dispersion!



How this affects the quench behaviour of SC magnets?

What is the best location for the BLM's?

Effect of closed orbit at injection (Max of 11 seeds) - still perfect cleaning...



Additional **factor ~ 2** in cleaning inefficiency expected from error in collimator settings...

Review of collimator tolerances

Work done by R. Assmann *et al* (Proc. EPAC2002)

Error	Tolerance
Orbit position	0.6 σ
β -beat	8 %
Longitudinal angle (tilt) control	20 μrad
Surface flatness - TCP	10 μm
- TCS	25 μm
Knowledge of gap	50 μm
Jaw position control	$\leq 10 \mu\text{m}$
Reproducibility of settings	20 μm